SERVICE MANUAL

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AEP Model UK Model E Model





SPECIFICATIONS

System:

Compact disc digital audio system

Disc:

Compact disc

Laser:

Semiconductor Laser (\(\lambda = 780 \, nm)\)

Spindle Speed:

200 r.p.m. to 500 r.p.m. (CLV)

Scan Velocity:

1.2 - 1.4 m/sec.

Error Correction:

Sony Super Strategy Cross Interleave

Read Solomon Code

Number of Channels:

D-A Conversion:

16-bit linear

Frequency Response:

5 - 20,000 Hz +0.5 dB

Harmonic Distortion:

Less than 0.004% (1 kHz)

Dynamic Range:

More than 90 dB

Wow and Flutter:

Below Measurable Limit

Outputs:

Line outputs

Output level 2 V rms (MSB)

Load impedance over 10 kilohms

Headphones

28 mW at 32 ohms

Disc

Track Pitch:

1.6µm

Sampling Frequency:

44.1 kHz

Quantization:

16-bit linear quantizing/channel

Modulation System:

EFM

Transfer Rate:

2.3 M bit/sec. (before modulation)

General

Power Requirements:

AEP Model: 220 V ac, 50/60 Hz UK Model: 240 V ac, 50/60 Hz

E Model: 110, 120, 220 or 240 V ac,

adjustable, 50/60 Hz

24 watts

Power Consumption:

Dimensions:

Approx. 355 x 95 x 340 mm (w/h/d)

(14 x 33/4 x 131/2 in.)

Weight:

Approx. 6.6 kg (14 lb 9 oz)

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

COMPACT DISC PLAYER SONY







PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING !!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMISSION, BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30 cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.

1. Laser Diode Properties

Material: GaAs

Wavelength: 780 nm

Emission Duration: continuous
Laser Output: max, 0.4 mW*

* This output is the value measured at a distance of about 1.6 mm from the objective lens surface on the Optical Pick-up Block.

• Classification: Class III b

 During service, do not take the Optical Pick-up Block apart, and do not adjust the APC circuit. If there is a breakdown in the APC circuit (including laser diode), replace the entire Optical Pick-up Block (including APC board).

LASER WARNING LABELS

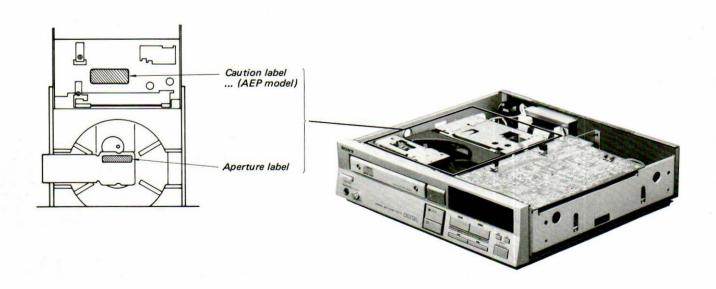
The labels shown below are affixed.

1. Caution Label (AEP model only)



2. Aperture Label (AEP, UK model only)

LASER APERTURE



BESKYTTELSE AF ØJNE MOD LASERSTRÅLING UNDER SERVICE

I dette apparat anvendes laserlys. Derfor skal nedenstående instruktioner nøje følges under service.

Følg iøvrigt instruktionerne i servicemanualen.

ADVARSELI

Under service må øjnene ikke komme nær objektiv linsen på den optiske pick up enhed. I tilfælde af at det er nødvendigt at kontrollere udsendelsen af laserlys, skal det ske i en afstand af mere end 30 cm fra den optiske pick up.

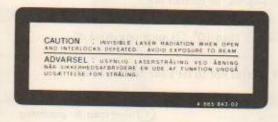
1. Data for Laser Diode

- Materiale: Ga-As
 Bølgelængde: 780 nm
 Udstråling: Kontinuerlig
- Laser Output: max, 0.4 mW*
 - målt i 1.6 mm afstand fra overfladen af objektivlinsen på den optiske pick-up enhsd.
- Klassifikation: Svarende til klasse IIIb
- Adskil aldrig den optiske pick-up enhed under service, og juster ikke APC kredsløbet (Automatic Power Control). Hvis APC kredsløbet (incl. laser-dioden) bryder ned, skal hele den optiske pick-up enhed (incl. APC printkortet) udskiftes.

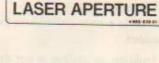
LASER ADVARSEL MÆRKNING (AEP model)

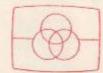
Følgende mærkning findes indvendig i apparatet:

1. Advarsel Mærkning



2. Aperture Label

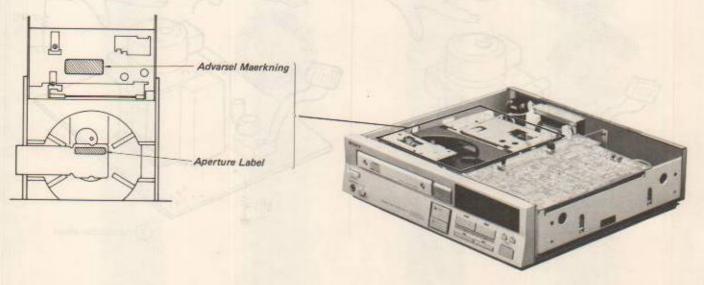




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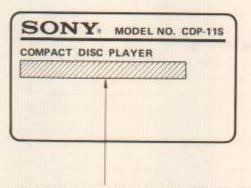
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MODEL IDENTIFICATION

- Specification label on jack board -



AEP Model: AC: 220 V ~ 50/60 Hz 24 W UK Model: AC: 240 V ~ 50/60 Hz 24 W

E Model: AC: 110, 120, 220, 240 V ~ 50/60 Hz 24 W

CONTROL PANEL COLOR IDENTIFICATION

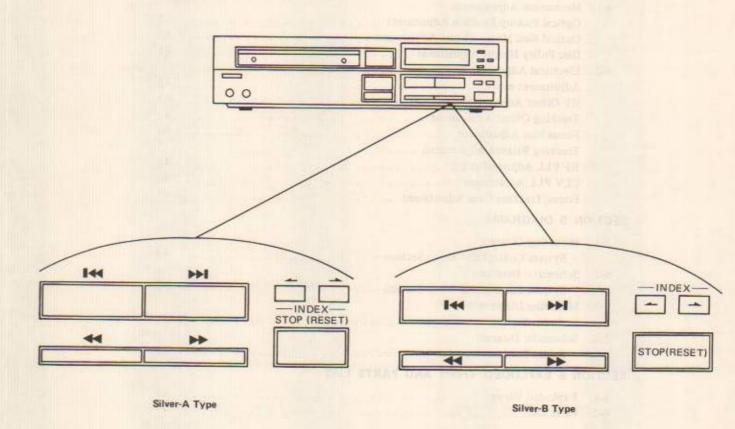


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- CAUTION FOR ELECTROSTATIC BREAKDOWN -

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK (KSS-100A)

The laser diode in the optical pick-up block may suffer electrostatic breakdown because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body.

The printed matter below is included in the repair parts. During repair, use the procedure in the printed

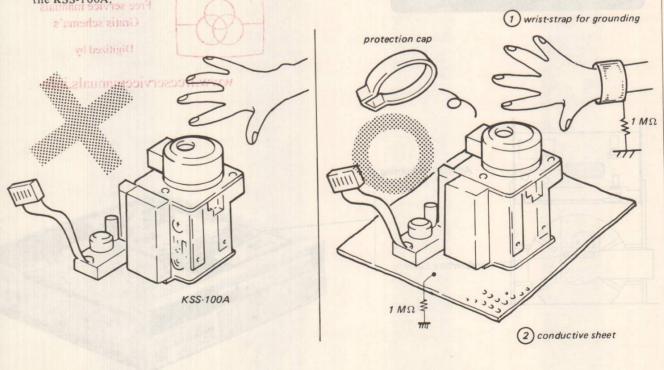
The following method is an example for reference

- 1. Place a conductive sheet on the workbench. (The black sheet used as repair parts wrapping.)
- 2. Place the set on the conductive sheet so that the chassis touches the sheet. (This makes it the same potential as the conductive sheet.)
- 3. Place your hands on the conductive sheet. (This makes them the same potential as the sheet.)
- 4. Remove the optical pick-up block from the bag (conductive).
- 5. Perform work on top of the conductive sheet. Be careful that clothing does not touch the optical pick-up block.

Printed Matter Included in the Repair Parts

When opening or repairing a KSS-100A, the procedure for grounding as follows is required to prevent damage caused by static electricity.

- 1 Grounding for the human body Be sure to put on a wrist-strap for grounding (with impedance lower than $10^8~\Omega$) whose other end is grounded. The strap works to drain away the static electricity build-up on the human body.
- 2 Grounding for the work table Be sure to lay on the table a conductive sheet (with impedance lower than $10^9~\Omega$) such as a sheet of copper, which is grounded.
- 3 As static electricity build-up on clothes is not drainded away, be careful not to let your clothes touch the KSS-100A.



the very beginning of the first selection and player

SECTION 1 OUTLINE

1-1. FEATURES

Excellent Sound Quality and High Performance

The performance and sound quality surpass those of a conventional analog-type disc player.

O Frequency response 5 Hz-20 kHz within

±0.5 dB

O Dynamic range more than 90 dB

O Harmonic distortion less than 0.004 % (1 kHz)

O Channel separation

more than 90 dB

O Wow & flutter

below measurable range

Full Auto Front Loading Linear Skating Disc Loading Mechanism

The disc is simply placed on the linear skating disc table, which goes in and out horizontally, in order to set the disc in the player. Then by pressing the PLAY button, the disc table closes, the disc is supported by the disc chucking mechanism and play begins.

Full-logic "Feather Touch" Operation

At the lightest touch, the "feather-touch" function buttons enable you to switch directly from one mode to another.

Digital Readout Display

The track number and the playing time elapsed of the selection playing is shown on the display window. With one touch of the ELAPSED/REMAINING TIME button, this time display will change to indicate with a minus sign how much playing time is left on the disc.

Non-contact Signal Readout System

Because a laser beam is employed for signal pickup, there is no physical contact with the disc, which means no wear.

In addition, because the pit pattern is recorded below the surface of the disc, it is not necessary to be constantly on guard against dust, making the disc easy to handle.

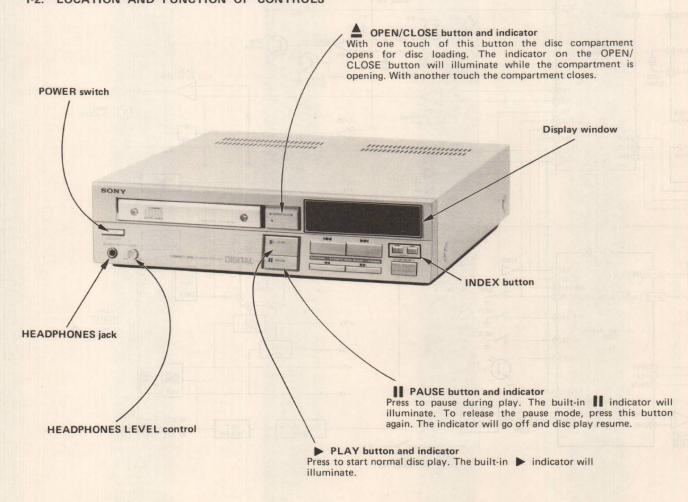


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1-2. LOCATION AND FUNCTION OF CONTROLS



REPEAT programming buttons ALL button: To repeat all the selections on the disc. To release repeat play, press the button again.

A -- B button: To repeat play between specific points on the disc. With one touch of this button the built-in indicator flickers and the point where the button has been pressed is memorized as the "A" (start) point of repeat

With another touch, the built-in indicator illuminates steadily and the point where the button has been pressed a second time is memorized as the "B" (end) point of repeat play.

When the CLEAR button is pressed, this repeat play will be cancelled.

Any repeat program is also cancelled when another REPEAT programming button is pressed.

ELAPSED/REMAINING button The time counter normally indicates elapsed time. When this button is pressed, the time counter will show the time remaining before the end of the last selection, preceded by a minus sign. When this button is pressed a second time, the time counter will again become a normal time counter. RESET button When this button is pressed, disc play is reset to

1

Manual Search buttons
When you release this button, normal-speed play will resume (during play) or the player will return to the pause mode (during pause).

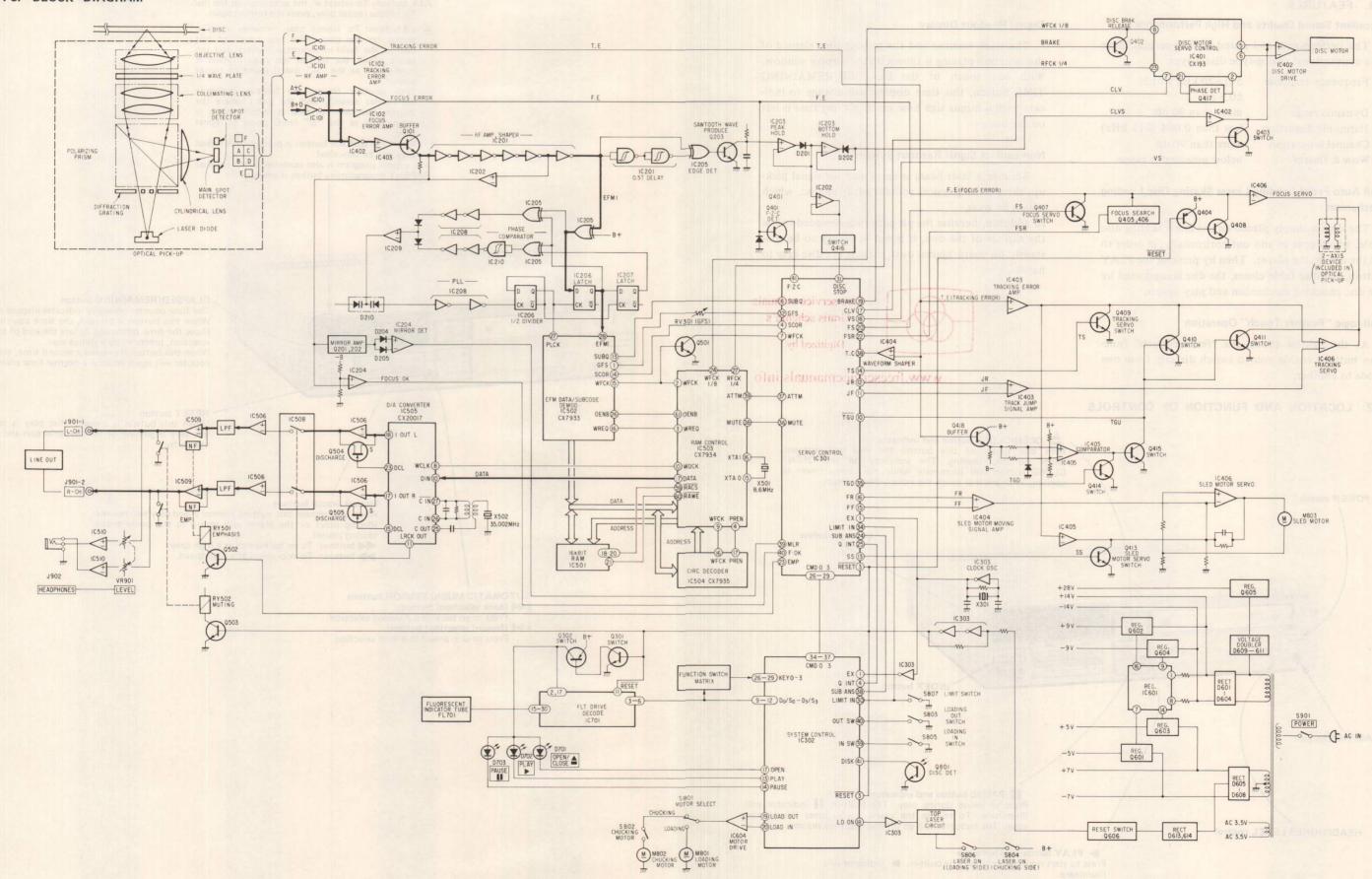
button: To go backwards at a high speed button: To skip ahead at a high speed.

AUTOMATIC MUSIC SENSOR buttons

- (back selection) button:
- Press to go back to a previous selection.
- (foward selection) button:
 - Press to skip ahead to a later selection.

SECTION

1-3. BLOCK DIAGRAM





SECTION 2 CIRCUIT DESCRIPTION

2-1. MICROCOMPUTERS

2-1-1. Servo Circuit Control IC's (IC301) Terminal Functions

Pin NO.	Pin Name	Function
1	EX	Clock signal input pin. (6MHz)
3	RESET	Reset signal input pin.
4	SCOR	SUB·Q sync signal input pin.
6	SUB•Q	SUB·Q signal (containing music address, emphasis
	308 Q	information) input pin.
7	WFCK	WFCK (Write Frame Clock) input pin.
10	TGU	Output to switch the tracking servo gain.
11	J•F	Output when track jump is forward.
12	J•R	Output when track jump is reverse.
13	s•s	Output to turn the sled motor servo circuit ON/OFF.
1 4	T·S	Output to turn the tracking servo circuit ON/OFF.
1 5	F•F	Output to move the sled motor forward.
16	F•R	Output to move the sled motor reverse.
17	CLV	Output to operate the disc motor servo circuit.
18	VS	Output to turn the disc motor servo run-up- circuit ON/OFF.
19	BRAKE	When the disc is stopped, this output releases the brake mode of the disc motor servo circuit.
20	F•S	Output to turn the focus servo circuit ON/OFF.
21	GND	Ground connection.
22	F•SR	Output for focus search signal.
23	ЕМРНА	Output to turn the emphasis circuit ON/OFF.
24	S•ANS	When IC302 reads in sub-code signal from IC301, IC302 outputs to this pin to inform that readin is completed.

Pin NO.	Pin Name	Function
25	Q•INT	Output for sync signal of data to feed to IC302.
26-29	C OM O - 3	Input /output pins for information to/from IC302.
30	M•REQ	M·REQ signal input from IC302 to here.
31	DISC STOP	Detects disc stop after servo circuit is braked.
32	GFS	GFS (Guard Frame Sync) signal input pin. When this set reading in data normally, high is input here.
33	TEST	When this pin is made low, even if the data is not read out, the disc is not ejected.
3 4	LIMIT IN	Detects that TOP is in starting position. When TOP is in starting position, low is input here.
35	TGD	Output for tracking servo gain up nullity signal.
36	MUTE	Output for sound mute signal.
37	ATT	Output for sound attenuation signal.
39	MLR	Mirror signal input pin.
40	F•OK	Low is input here when 2-axis device is ready to read data. IC301 knows focus is correct by this input and F·Z·C input and turns on focus servo circuit.
41	F•Z•C	F•Z•C (Focus Zero Cross) signal input pin.
42	v _{DD}	Power supply pin. (5V DC)



2-1-2. System Control IC's (IC302) Terminal Functions

Pin NO.	Pin Name	Function
1	ΕX	Clock signal input pin.(6MHz)
3	RESET	Reset signal input pin.
4	Q•INT	Q·INT signal input from IC301 to here.
9-12	D ₀ /S ₀ -D ₃ /S ₃	Output for key scan signal.
13	PLAY	Output to indicate play lamp (D702).
14	PAUSE	Output to indicate pause lamp (D703).
1 7	OPEN	Output to indicate open lamp (D701).
18	L.D.ON	Output to turn the laser diode ON/OFF.
19	LOAD OUT	Output to move the loading motor opened.
20	LOAD IN	Output to move the loading motor closed.
21	GND	Ground connection.
22	IDp	Output for FLT control signal.
23	RST	When IC302 send the data to IC701, low is output here.
24	CTL	Output for clock signal of data to feed to IC701.
25	M•REQ	Outputs request output when reading in sub-code signal from IC301.
26-29	KEY0-3	Key scan data input pin.
30	LIMIT IN	Detects that TOP is in starting position.
34-37	C OMO - 3	Input/output pins for informatiom to/from IC301.
38	S•ANS	S·ANS signal input pin.
39	IN SW	Detects that disc table closed.
40	OUT SW	Detects that disc table opened.
41	DISC	Detects that disc is set on disc table.
42	v _{DD}	Power supply pin. (5V)

2-2. DATA READ-OUT CIRCUIT

2-2-1. RF Offset Amp

The main spot detectors (A+C), (B+D) are amplified at IC101(A) and (B) respectively, then divided into focus error and data read out voltages. The data read-out voltage is added together at IC101(C) and becomes (A+B+C+D). After this it is further amplified at RF offset amp IC103. The RF offset amp sets the DC level of Q101 emitter. The voltage is set by RV104 to be -1.9V DC in stop state.

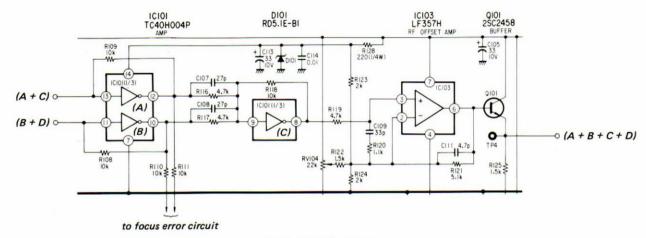
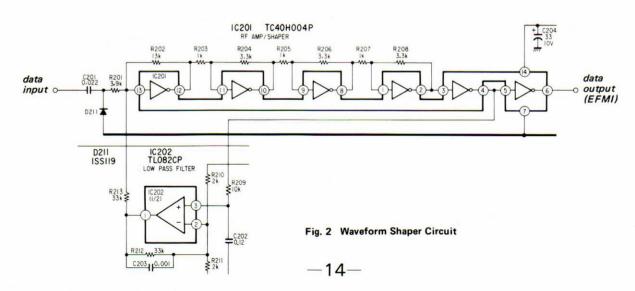


Fig. 1 RF Offset Amp

2-2-2. Waveform Shaper Circuit

This circuit corrects heterogeneous RF output resulting from disc irregularities, and gets the correct zero-cross point on the eye pattern. The RF signal from C201 is shaped and amplified at IC201. After integration, the signal becomes DC and controls IC201 input bias. At this time the probability of occurrence of 1, 0 is equal, so IC202 output voltage operates so that this circuit always slices the center of eye pattern.



2-2-3. PLCK Generating Circuit

The data read out by optical pick-up includes a 2.16MHz clock element. In order for IC502(CX-7933) to read in data, a 4.32MHz clock (PLCK) synchronized with the data clock (2.16MHz) is necessary.

The $\overline{4.32\text{MHz}}$ clock (PLCK) is obtained by PLL generating circuit. The VCO oscillation frquency is 8.64MHz. This output is 1/2 frequency divided at IC206(A). The EFM data is inverted at IC205(A) and it is latched at IC206(B) \widehat{A} . This signal is latched by $\overline{4.32\text{MHz}}$ \widehat{B} . The EFM data and \widehat{A} input the IC205 and it output the \widehat{C} . \widehat{A} and \widehat{B} input the IC205(C) and it output the \widehat{D} . \widehat{C} and \widehat{D} is made DC and cntrols VCO. When VCO frequency rize, D210 input potential drops. Therefore D210 capacitance increases, so VCO frequency is controlled down.

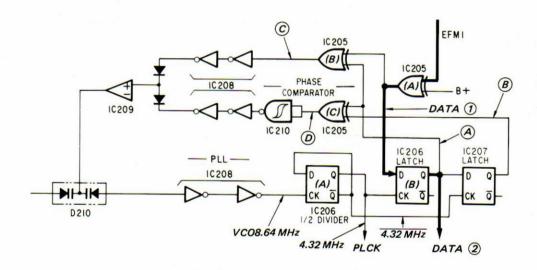


Fig. 3 PLCK Generating Circuit's Block Diagram



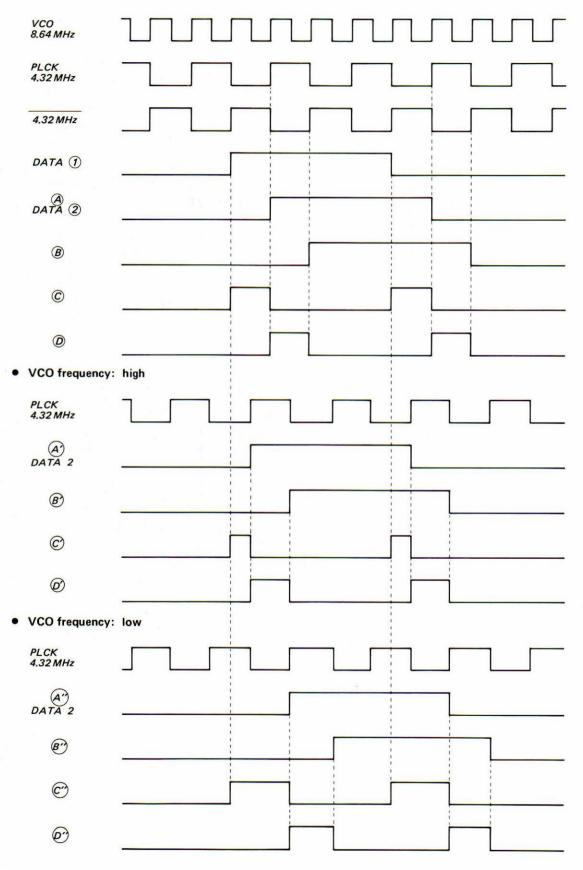


Fig. 4 PLCK Timing Chart

2-3. DIGITAL PROCESSING LSI

Almost all of the digital processing is performed IC502(CX-7933), IC503(CX-7934) and IC504(CX-7935). The following table outlines the function division of the 3 chips.

	IC502 (CX-7933)	IC503 (CX-7934)	IC504 (CX-7935)
Process	N channel silicon gate E/D MOS	N channel silicon gate E/D MOS	N channel silicon gate E/D MOS
No. of elements	4849 transistors	9725 transistors	13080 transistors
Operational speed	4.32MHz	2.16MHz (Primary OSC. 8.64MHz)	4.32MHz
Power supply voltage	5V single power supply	5V single power supply	5V single power supply
Power consumption	350 mW	550 mW	720 mW
Input/output level	TTL compatible	TTL compatible	TTL compatible
Package	28 pin DIP plastic mold	70 pin FP plastic mold	28 pin DIP plastic mold
Functions	1.EFM data demodulation. 2.Subcode signal demodulation. 3.Detection, protection and interpolation of frame sync signal. 4.Generates interface signal	1. Generates RAM control signal. 2. Interpolation circuit. 3. Interface to D/A converter. 4. Generates reference signal for CLV.	1. Error detection and correction. (CIRC decode) Free service manuals Gratis schema's Digitized by freeservicemanuals.info

2-3-1. IC502(CX-7933)

IC502(CX-7933) performs the function of EFM demodulation, subcode signal demodulation, detection of frame sync signal, protection from dropout and interpolation of sync signal, and generation of CLV reference signal. For EFM demodulation, in order to return 2^8 =256, 4 bit channel data to 8 symbol data, logic array is employed for reverse conversion.

For subcode signal demodulation, detection of two types (S_0,S_1) of

sync pattern alloted for the subcode is necessary.

Subcode processing is performed by 4 bit micrcomputer IC301, which has a buffer for easier interface, and the subcode can be read out

by applying an external clock signal.

Because CLV is used in CD system, servo is applied using the clock signal detected from the EFM signal. The PLL is employed for clock signal detection, but it is only effective when PLL is properly locked, so a countermeasure is required in the event that PLL is not locked during power on, dropout, etc.

CX-7933 uses the 4.32MHz signal extracted by PLL as a master clock, and the demodulated data is written directy into the external RAM.

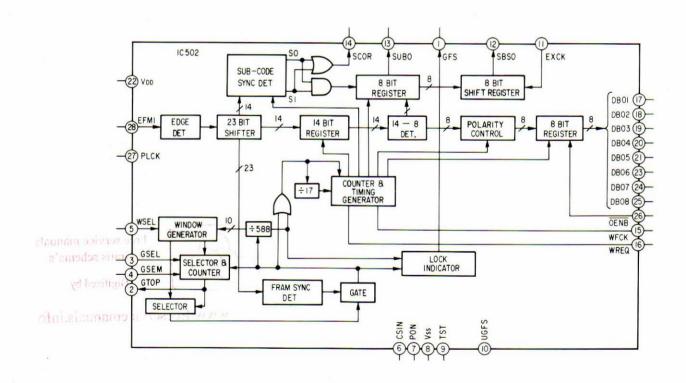


Fig. 5 IC502 Block Diagram

2-3-2. IC503 (CX-7934)

IC503 (CX-7934) is an LSI which cnotrols all of the digital processing for CX-7933, CX-7935, 16k RAM and D/A converter. The contents are divided into RAM address and control signal generator, interpolation circuit and D/A converter interface circuit. Each LSI performs data write-in and read-out through a data bus in common with RAM, but when the demand signal from each LSI is received, CX-7934 establishes order of priority, processes, calculates the prescribed RAM address and applies access. The RAM is used for the three of de-interleave, correction buffer, and jitter absorption. The jitter absorption capacity is +4 frames. In case there is overflow or underflow in the memory, the address counter is automatically reset to prevent generation of abnormal sound. The interpolation circuit performs mean-value interpolation in case where correction was not possible at the C2 decoder. If the data has errors in more than two successive words (4 symbols), previous value hold and mean-value interpolation are performed. Serial or parallel interface with the D/A converter is possible, and a divider for CLV reference signal generation is also built in. IC503 (CX-7934) operates on an 8.64MHz master clock, and has a built-in oscillation circuit for crystal oscillation.

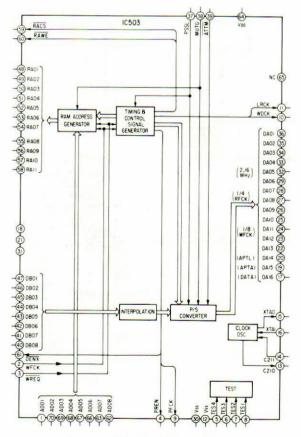


Fig. 6 IC503 Block Diagram

2-3-3. IC504 (CX-7935)

IC504 (CX-7935) is an LSI which achieves CIRC decoding, a new super strategy in decoding methods. The operation of CX-7934 inputs de-interleaved C_1 and C_2 , of 32 and 28 symbols respectively, data and pointers to CX-7935. Microprogram control and a pipeline operation circuit are employed in order to process a complicated correction algorithm within a limited time. The syndrom is calculated, and the results after correcting are written into the external RAM via the data bus. The results of the correction operation can be monitored at the 4-bit output pins, and dropout state can be detected C_1 and C_2 correction are done by time sharing processing, and about 200 steps are required for entire longest pass. The master clock is 2.16MHz.

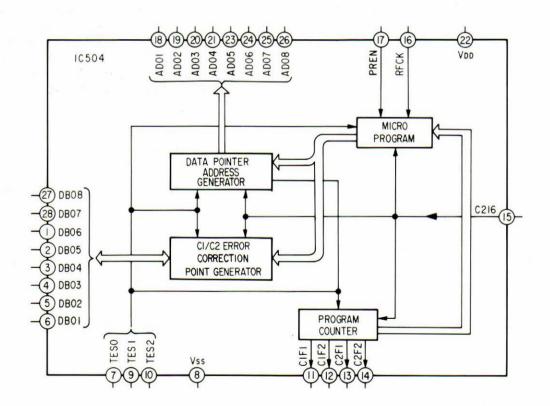
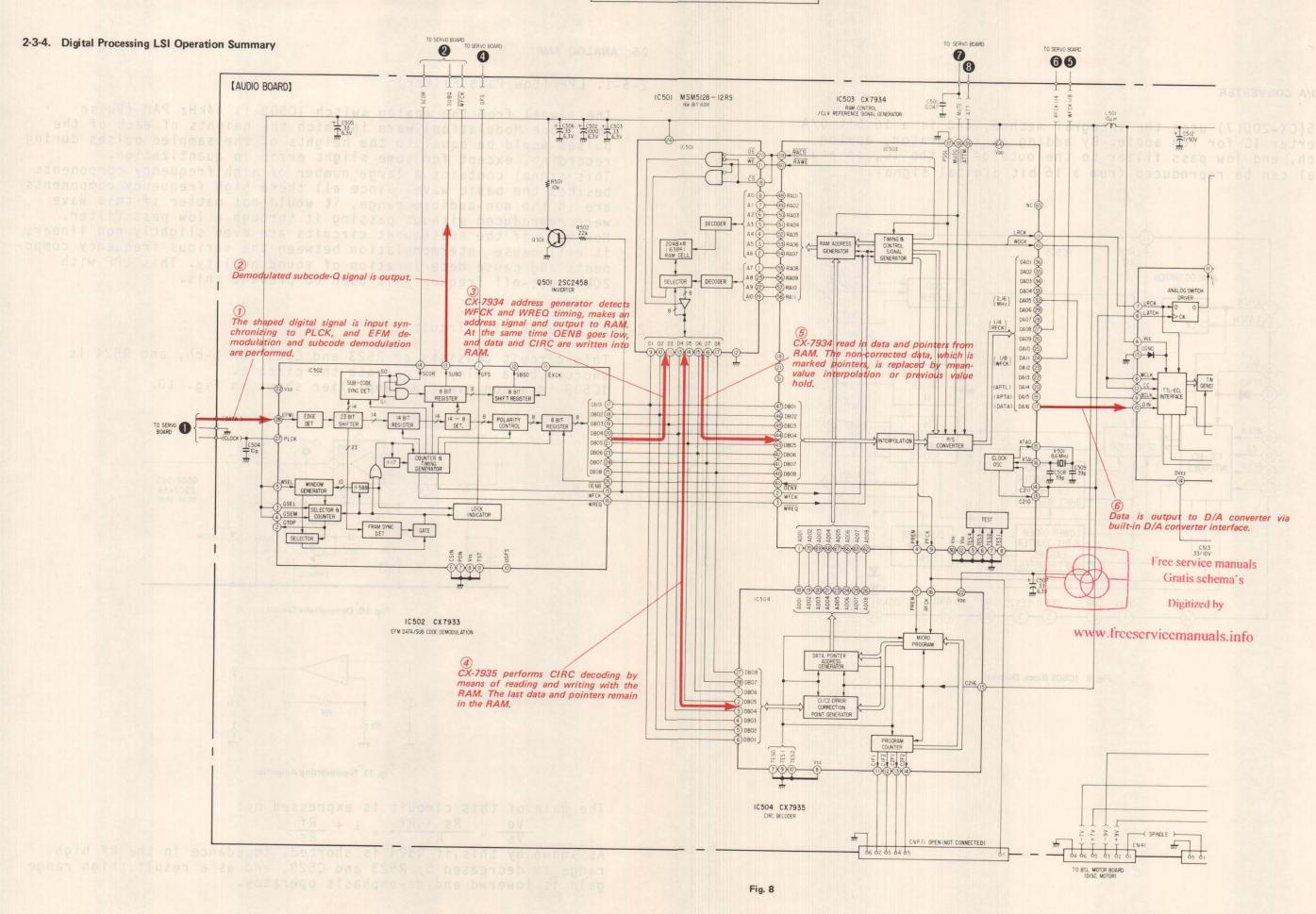


Fig. 7 IC504 Block Diagram



2-4. D/A CONVERTER

IC505(CX-20017) uses the integral method, and is a 16 bit D/A converter IC for PCM audio. By adding an integrator, analog switch, and low pass filter to the outside of the IC, an analog signal can be reproduced from a 16 bit digital signal.

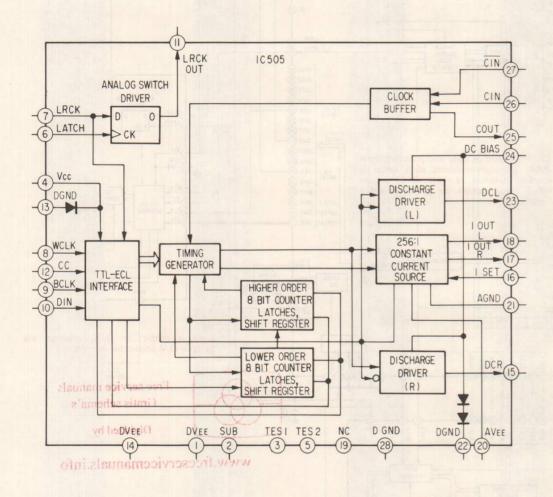


Fig. 9 IC505 Block Diagram

2-5. ANALOG AMP

2-5-1. LPF (Low Pass Filter)

The signal from the analog switch IC508 is 44kHz PAM (Pulse Amplitude Modulation) wave in which the heights of each of the pulses would be equal to the heights of the sampled pulses during recording, except for some slight error in quantization. This signal contains a large number of high frequency components besides the basic wave. Since all these high frequency components are in the non-audible range, it would not matter if this wave were reproduced without passing it through a low pass filter. However, if the subsequent circuits are even slightly non linear, it will cause intermodulation between the various frequency components and cause deterioration of sound quality. This LPF with 20kHz cut-off frequency is used to prevent this.

2-5-2. De-emphasis Circuit

This circuit consists of R523 and C529 for L-ch, and R524 is shorted by a relay to operate the circuit. IC509 is a noninverting amplifier shown in Fig. 10.

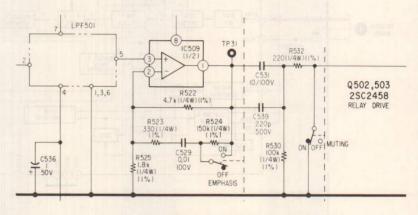


Fig. 10 De-emphasis Circuit

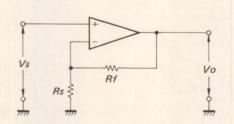


Fig. 11 Noninverting Amplifier

The gain of this circuit is expressed by: $\frac{Vo}{Vs} = \frac{Rs + Rf}{Rs} = \frac{1 + \frac{Rf}{Rs}}{Rs}$

As shown by this, if R524 is shorted, impedance in the Rf high range is decreased by R523 and C529, and as a result, high range gain is lowerwd and de-emphasis operates.

2-6. SERVO

CDP-11S has four servo the disc motor servo which control the compact disc CLV, the focus servo which controls the optical system (TOP), and the tracking servo and sled motor servo.

·Disc Motor Servo CLV servo is applied by IC401(CX-193). The FG signal usually obtained from the edge of turntable is the WFCK 1/8 signal on CDP-11S, obtained from the RF PLL, and the reference signal for comparison is RFCK 1/4, from the LSI master clock.

· Focus Servo Controls the vertical movement of the optical system's objective lens for correct focusing on the compact disc.

·Tracking Servo Controls the objective lens in the pit track direction, and keeps the laser on the pit track.

·Sled Motor Servo The sled motor moves the optical system between the inside and outside circumferences of the disc. By applying servo, the objective lens deviation in the tracking direction is controlled as nearly as possible to mechanical center, so that tracking servo work stably.

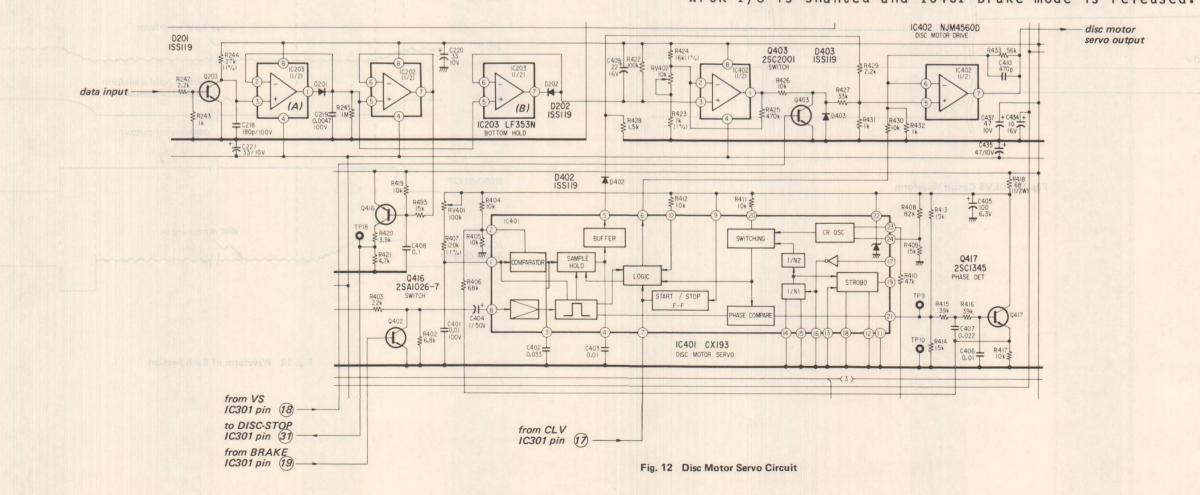
2-6-1. Disc Motor Servo Circuit

The servo circuit is kicked when the disc starts rotating. This kick is performed when IC401 pin (7) input (CLV) goes low. It goes high once in run-up mode, and after run-up, goes low again. When the servo circuit is kicked and the disc rotates, VS goes low and Q403 turns off. A data pulse, as shown in Fig. 13(1), is input to 0203. The rotation speed of the disc is still slow at this time, and the longest intervals of the sync signals in the data are longer than normal value 11T. This pulse is changed to a sawtooth wave by Q203, R244 and C218 as shown in Fig. 13 (2). The peak of this sawtooth wave corresponds to the length of the pulse intervals in Fig. 13 (1). The longer the interval, the higher the peak. After this the highest value of this sawtooth wave is held by the IC203(A), D201, C219 peak hold circuit and it is changed to DC. Therefore this DC voltage is determined by the sawtooth wave peak value of the longest sync signals in the data. This voltage must be lowered as the disc rotation speed becames faster, so there is a discharge resistor, R245. The voltage which was peak held is bottom at IC203(B). This is to prevent the voltage from rising even if data interval which is longer than sync signal enters momentarily because of data drop-out. The voltage obtained in this way is compared with the voltage set at RV402 by IC402(A), and the servo the signal is obtained. RV402 is set so that IC402(A) output is about 3V

It's free

when the disc is rotating at the prescribed speed. When the disc is run-up and rotating at this speed, the set can read the data, so 1/8 WFCK is input to IC401 pin (8). Also, VS goes high and the run-up circuit mentioned above is cut off from the servo system, and servo is applied by IC401. The Q416 is a circuit which detects disc stop. When IC301 pin (17) goes high, and IC401 is in STOP mode, the disc motor is braked. This happens because IC401 pin (5) goes low and pin (6) goes high. Then IC401 pin (8) input frequency becomes less than 1/8 of normal and brake is automatically released. However, on this model, a 1/8 WFCK is input here. 1/8 WFCK is obtained by frquency dividing the PLCK obtained from VCO. Therefore, even when the disc rotation decreases, VCO is oscillating at free run frequency, so 1/8 WFCK frequency does not drop. Therefore, unless IC401 pin (8) input is cut, the disc will begin reverse rotation. So, Q416 detects disc rotation stop, turn on Q402, shunts 1/8 WFCK and releases the brake. When disc rotation stops, the input pulse to Q203 ceases, so IC203(A) output rises to the maximum value. This output passes through IC202 and is compared with set voltage at 0416 and Q416 collector goes low. Through this, IC301 is informed that disc rotation has stopped

and makes pin (19) (BRAKE) high. This output turns on 0402 so WFCK 1/8 is shunted and IC401 brake mode is released.



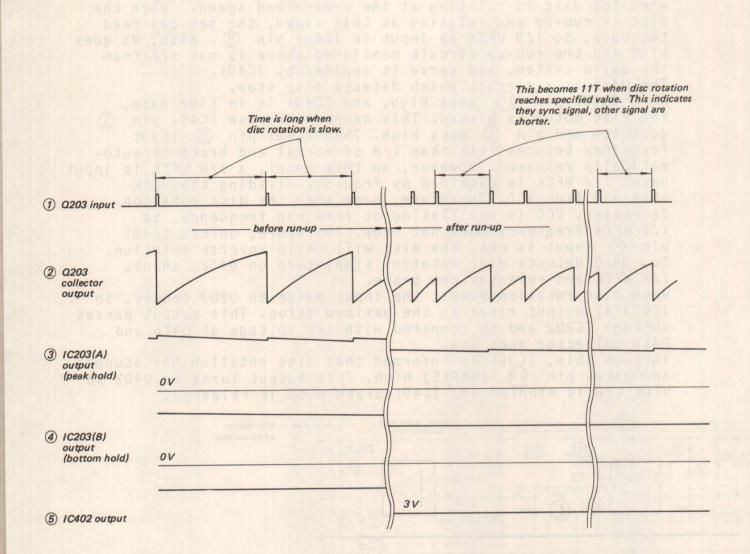
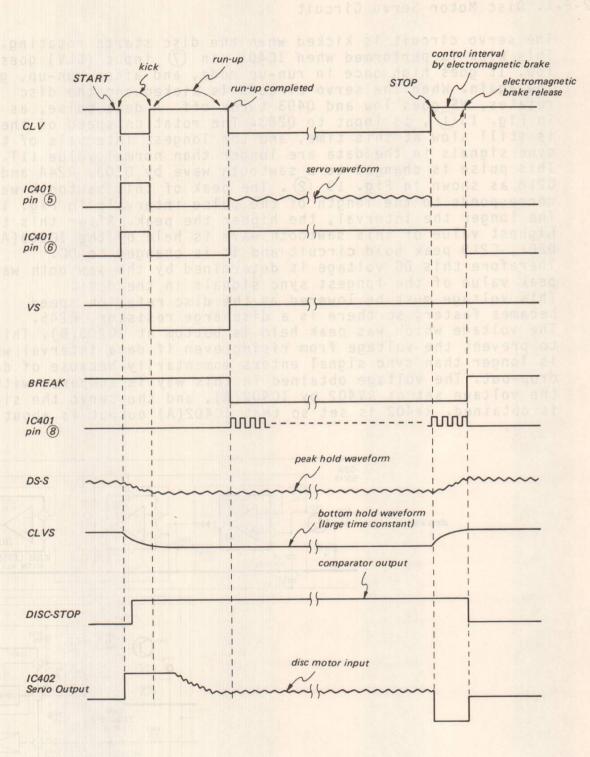


Fig. 13 CLVS Circuit Waveform



It's free

Fig. 14 Waveform of Each Section

2-6-2. Focus Error Amp

The main spot detector is divided into A,B,C and D. The output of these detectors are obtained as (A+C) and (B+D) and used for the focus servo. For data read-out, these two are added again and used as (A+B+C+D). The (A+C), (B+D) detector outputs are amplified by IC101, and is then compared at IC102.

This output is (A+C)-(B+D), and is focus error voltage.

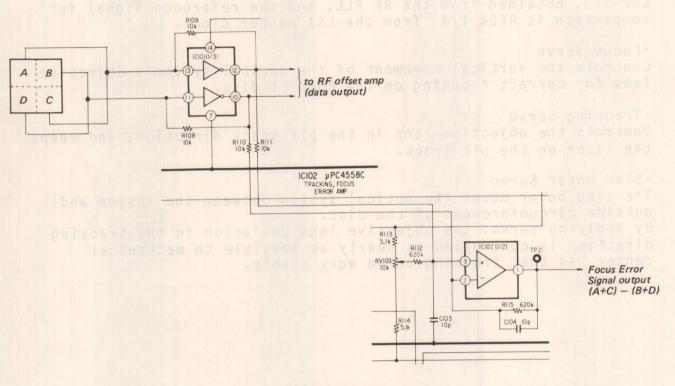


Fig. 15 Focus Error Amp

RV103 is the focus adjustment control and is adjusted so that eye pattern (data output pattern) is correct possible. Generally, the eye pattern is best at the maximum output point. However, this may vary depending on detector irregularity or TOP mis-adjustment. Therefore the eye pattern is observed for focus adjustment.







Fig. 16 Laser Spot and Detector

-30-

2-6-3. Focus Servo Circuit

When the disc is loaded in the set, first focus search is performed and focus servo is applied. Focus search is performed by output of a low focus search pulse from IC301 pin (2) . This focus search pulse is applied to the bases of Q405 and Q406, turning Q405_on and Q406 off. When Q405 goes ON, the potential at point (A) rises slowly. Aloso, because Q406 goes OFF, point (A) potential is applied to IC406 \oplus input. Therfore the 2-axis device according to point (A) voltage change. When the height of the 2-axis device reaches the exact focus position, focus servo (F·S) goes low, and Q407, which was ON, goes OFF. Exact focus detection is performed by the focus OK circuit and focus zero cross detection circuit. When Q407 goes OFF, the focus error (F·E) signal is input to IC406, so focus servo begins to operate. When this servo does not operate with one focus serach pulse, this opration is repeated twice more. When the servo does not work even after the third time this is an error, the set stops and the disc ejected.

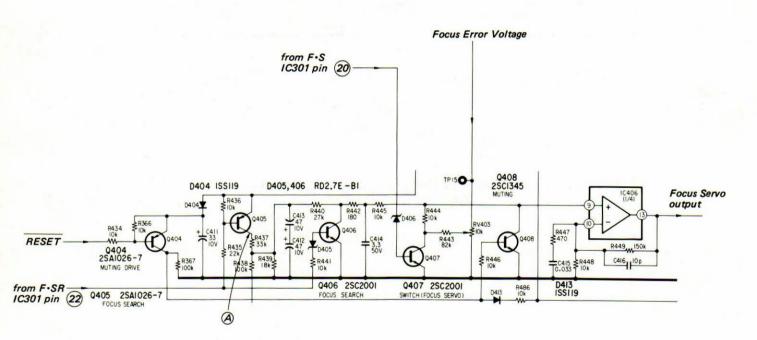


Fig. 17 Focus Servo Circuit

2-6-4. Tracking Error Amp

The output from tracking detectors E and F are amplified by inverters (IC101), then are input to IC102 operation amp. The difference between E and F output is amplified at IC202 and error signal is obtained.

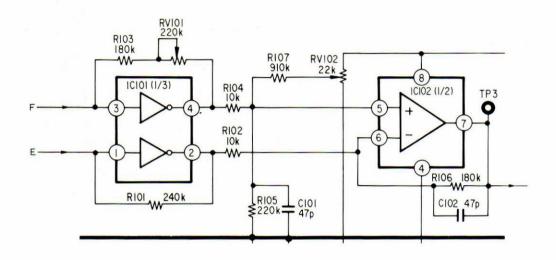


Fig. 18 Tracking Error Amp

RV102 is the DC offset control for IC102, and is adjusted so that output is OV DC in STOP mode. RV101 is the control for matching E/F output levels. Adjustment is done in PLAY mode, with tracking servo stopped, by Fig. 19. This traverse signal is generated by the laser beam cutting across the track.

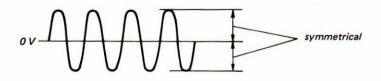


Fig. 19 Traverse Signal

2-6-5. Tracking Servo

The trcking error signal passes through RV404, is amplified at IC403(A), continues through IC406 and drives the 2-axis device. Q410, 411 are for servo amp gain switching and are normally ON. Gain rises when they go OFF. Gain is raised during access, or when tracking becomes unstable due to set vibration, etc. When $\overline{\text{TGU}}$ goes low during access or when tracking becomes unstable, Q415 goes ON and turns off Q401, 411. Unstable tracking is detected by input of tracking error voltage to the comparator (IC405). When track jump, IC301 pin (I), (I) are output the track-jump signal. It pass through IC403(B) and is controlled track-jump.

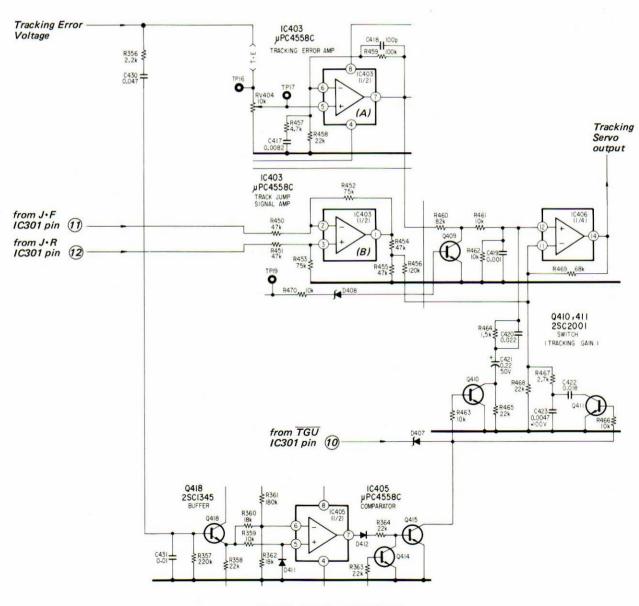


Fig. 20 Tracking Servo Circuit

2-6-6. Sled Motor Servo

The sled motor is also driven by tracking error voltage. However, when the tracking servo is at a relatively fast speed in accordance with disc rotation, sled motor rotation speed progresses in large step. The tracking error signal amplified at IC403 has its high frequency component removed at low pass filer (IC405).

0413 is a transistor for sled servo ON/OFF and is only off

during PLAY, to operate the sled motor.

Also, during track jump on F·F or F·R signal is input to this circuit, to operate the sled motor, separately from servo operation by tracking error voltage. F.F, F.R signals pass IC404, input to IC406 and operate the sled motor.

The F·R signal is also output when play is interrupted by RESET switch and the 2-axis device is returned to its starting position.

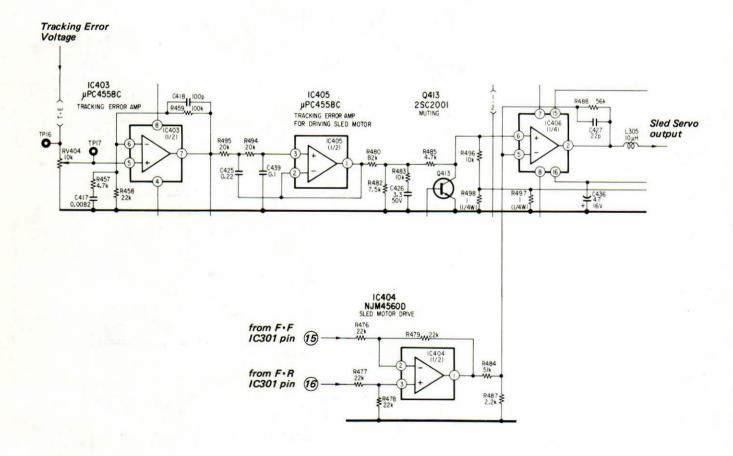


Fig. 21 Sled Motor Servo Circuit

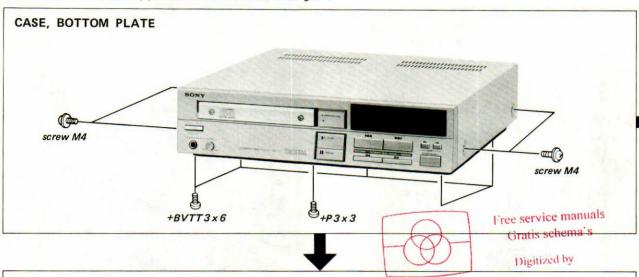
SECTION 3

3-1. DISASSEMBLY

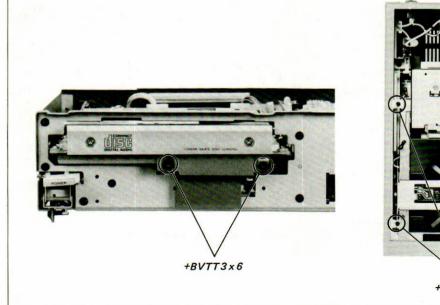
MECHANISM SECTION

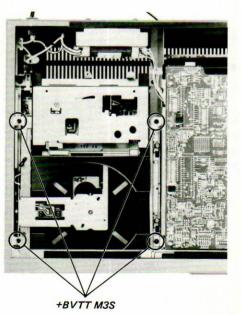
DISASSEMBLY

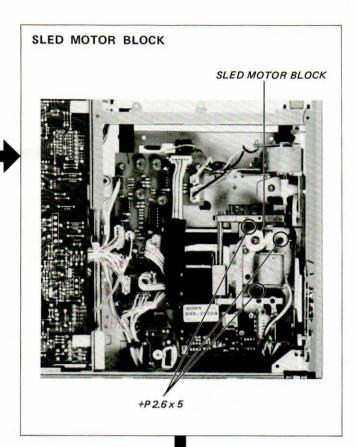
Note: Follow the disassembly procedure in the numerical order given.

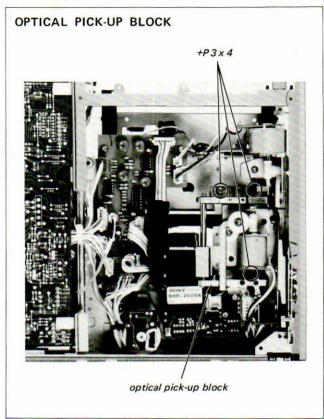


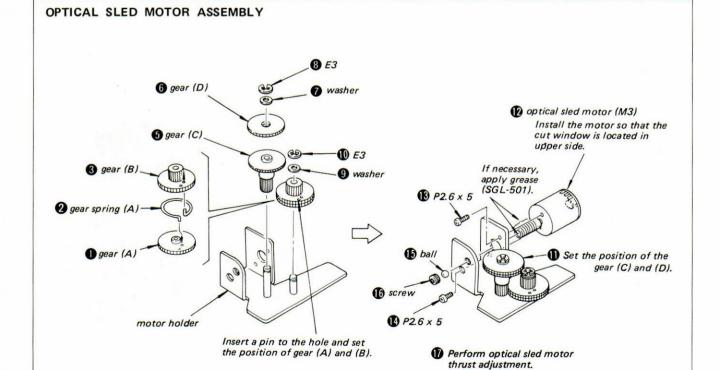








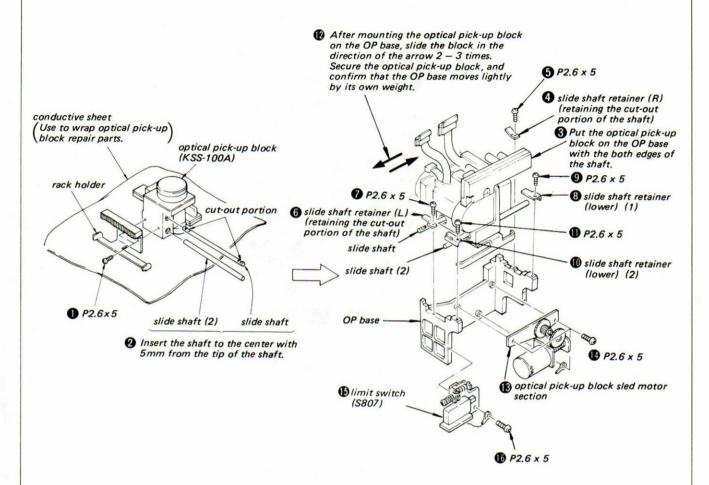




(See page 41.)

OPTICAL PICK-UP BLOCK ASSEMBLY

Refer to the Note on Handling the Optical Pick-up Block (KSS-100A). (page 6)



When replacing the optical pick-up block, check and adjust the items below in order.

- 1. RF Offset Adjustment (page 43)
- 2. Tracking Offset Adjustment (page 43)
- 3. Focus Bias Adjustment (page 44)
- 4. Tracking Balance Adjustment (page 45)
- Optical Pick-up Block Position Adjustment (page 40)

After performing the above, confirm focus/tracking gain.

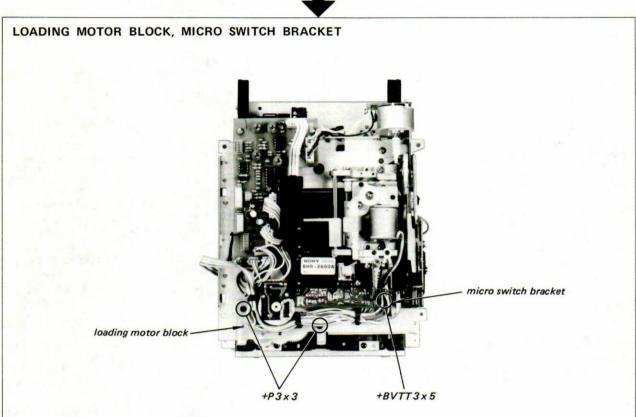
- Checking Focus/Tracking Gain -

Play a disc (YEDS-1) and check the following items.

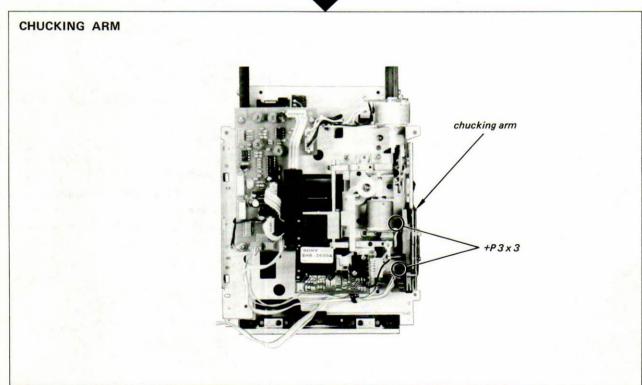
- 1. No skipping in the sound.
- Mechanical noise when the 2-axis device operates should be minimum.
- 3. The beginning of the desired selection is reached when the (►) buttons are pressed. The time for reaching the beginning of a selection should be about 2 seconds.

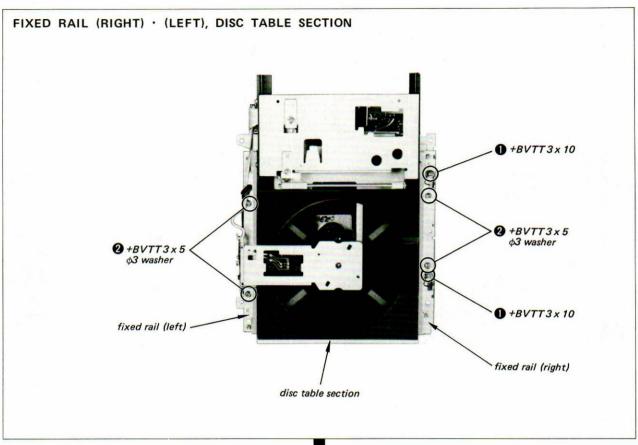
Remove the mechanical section (See page 35.)





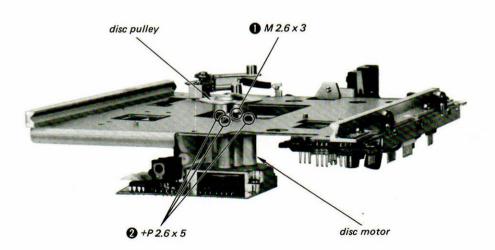








DISC PULLEY, DISC MOTOR



Note: After disc pulley is attached, perform the Disc Pulley Adjustment.

(See page 41.)



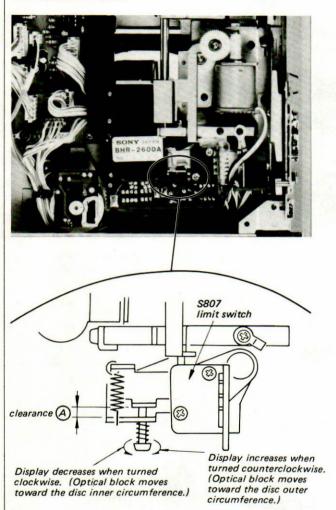
It's free SECTION 4

ADJUSTMENTS

4-1. MECHANISM ADJUSTMENTS

Optical Pick-up Position Adjustment

This adjustment determines the position when the optical block is at its innermost position on the disc. It is done so that the optical block can read the information recorded in the TOC (Table of Contents) on the disc lead-in track.



Perform this adjustment after adjusting so that clearance (A) is approximately 2.4 mm when the adjustment screw is removed.

- Turn the POWER switch on and insert the disc (YEDS-1).
- Adjust the adjustment screw so that the set reads the TOC.

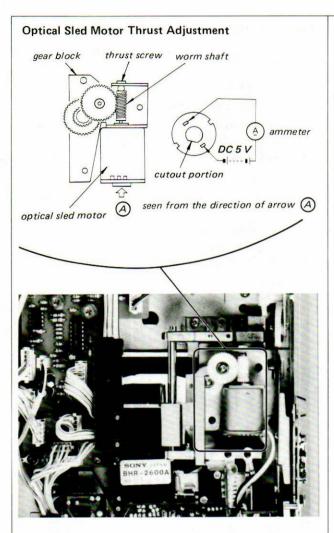
When the TOC is read accurately, the disc will rotate for approximately 2 seconds and then stop.

If the TOC is not read, more than 16 (there are 16 selections on YEDS-1) will not be displayed on the display window track number indicator when the auto selection button (>>1) is pressed continuously. If the adjustment screw is turned too far clockwise (optical block position is on the outer side), the TOC is not read, while the data after the first selection is read, and the display window time counter moves ahead.

Also, if the adjustment screw is turned too far counterclockwise (optical block is on the inner side), limit switch S807 does not turn on and the optical block touches the OP base.

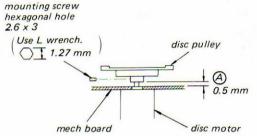
- Press the OPEN/CLOSE button, and insert and take the disc out several times, and confirm that the TOC is read out.
- 4. Press the PLAY button.

Press the auto selection button (▶▶) and fast forward button (▶▶) and play the portion of the disc near the outer circumference. When this portion is being played, turn the POWER switch off. Then turn the POWER switch on again and confirm that the set reads the TOC at this time.



- 1. Remove gear block. (See page 36.)
- 2. Turn thrust screw counterclockwise to loosen.
- 3. Connect as shown above and remember the ammeter reading.
- 4. Next, turn the thrust screw clockwise slowly and adjust so that the ammeter reading is +1 mA from the reading in step 2.
- 5. Confirm that there is no worm shaft thrust play.
- 6. After adjustment, lock the screw.
- 7. Install the gear block. (See page 36.)

Disc Pulley Height Adjustent



Install the disc pulley so that clearance (A) is 0.5 mm.

4-2. ELECTRICAL ADJUSTMENTS

- 1. Perform adjustments in the order given.
- 2. Use YEDS-1 disc unless otherwise indicated.

Adjustment Mode

- Connect servo amp board test points TP11 and TP12.
- 2. Turn RV301 fully clockwise.

This is to prevent the disc table from opening even though pits are not read, by making microcomputer IC301 pin (33) low.

3. Turn POWER switch on. (To reset microcomputer.)

Adjustment Mode:

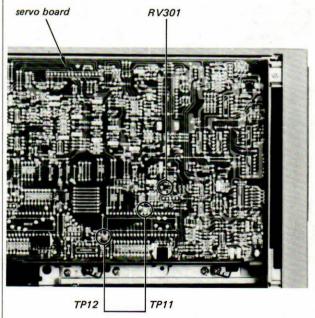
Turn fully clockwise.



Normality Mode:

Turn fully counterclockwise.



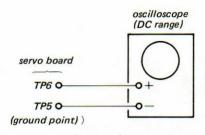


Connect TP12 and TP11

After adjustment, remove lead wire connecting TP11 and TP12, and turn RV301 fully counterclockwise.

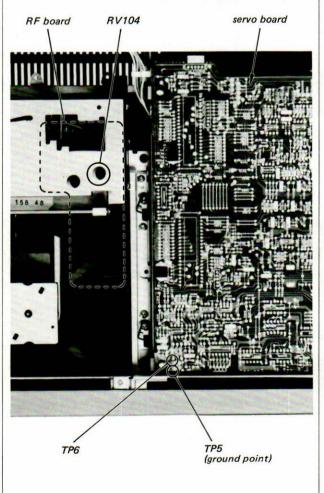
RF Offset Adjustment

Procedure:



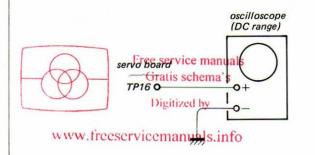
- 1. Turn on the power switch. (STOP mode)
- Connect the oscilloscope to servo board test points TP6 and TP5.
- 3. Adjust RV104 so that oscilloscope reading is $DC-1.9\pm0.05$ V.

Adjustment Location: servo board, RF board



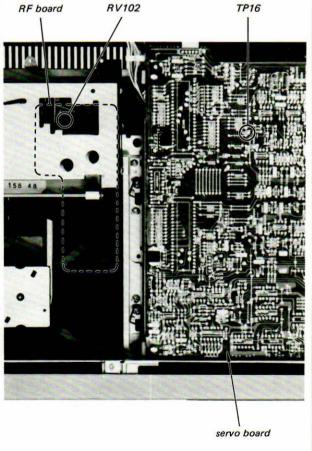
Tracking Offset Adjustment

Procedure:



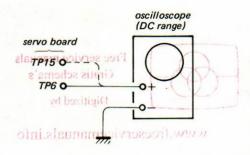
- 1. Turn on the power switch. (STOP mode)
- 2. Connect the oscilloscope to servo board test point TP16.
- 3. Adjust the RV102 so that oscilloscope reading is DC 0 ± 0.05 V.

Adjustment Location: servo board, RF board



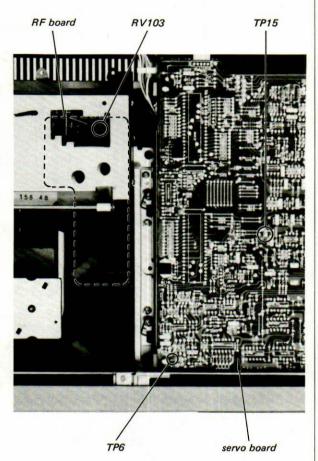
Focus Bias Adjustment

Procedure:

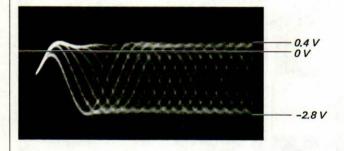


- 1. Turn on the power switch. (STOP mode)
- Connect the oscilloscope to servo board test point TP15.
- 3. Adjust RV103 so that oscilloscope reading is DC 0 V.
- 4. Connect the oscilloscope to servo board test point TP6.
- Insert the disc (YEDS-1) and press the ► PLAY button.
- 6. Adjust RV103 for an optimum waveform eye pattern or so that the peak is maximum. Optimum eye pattern means that shap "
 can be clearly distinguished at the center of the waveform.

Adjustment Location: servo board, RF board



RF signal waveform (eye pattern)



It's free

RV404

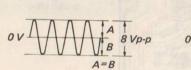
(tracking gain)

Tracking Balance Adjustment

Procedure: servo board TP16 0-

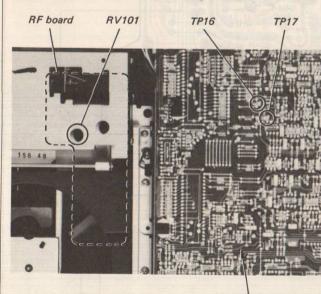
- 1. Put set in adjustment mode. (See page 42.)
- 2. Connect servo board test point TP17 to chassis.
- 3. Connect oscilloscope to servo board test point
- 4. Insert the disc (YEDS-1) and press ▶ PLAY button.
- 5. Adjust RV101 so that oscilloscope waveform is symmetrical above and below, relative to 0 V.

Note: Set the sweep time longer for easy waveform checking.



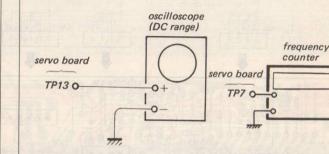
- 6. After adjustment, remove lead wire connecting TP17 and chassis.
- 7. Cancel the adjustment mode.

Adjustment Location: servo board, RF board



RF PLL Adjustment

Procedure:



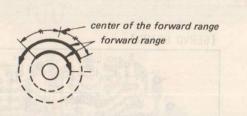
- 1. Put set in adjustment mode. (See page 42.)
- 2. Connect oscilloscope to servo board test point
- 3. Insert the disc (YEDS-1) and press ▶ PLAY button.
- 4. Confirm that the oscilloscope waveform is "H" as shown in the figure below.

about 4 V -

sometimes "L" is OK

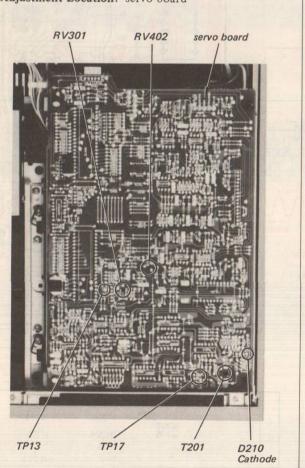
- Confirm the following items A and B when the waveform is as shown above. If it is not, perform the adjustment in step 5-11.
- A. Connect VOM to D210 cathode and read the voltage value.
 - Reading: DC 0 ± 1 V
- B. Connect frequency counter to servo board test point TP17 and read frequency.
 - Reading: 4.3218 MHz ± 40 kHz
- . Connect frequency counter to servo board test point TP17.
- 6. Turn RV402 fully clockwise.
- 7. Adjust T201 so that frequency counter reading is 4.3218 MHz ± 40 kHz.

8. Adjust RV402 so that timer counter is forward. Secure RV402 at the center of the forward ranges of both turns as shown below.



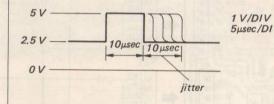
- 9. Turn RV301 fully counterclockwise and confirm to hear playback sound.
- 10. Connect oscilloscope to servo board test point
- 11. Confirm that the waveform is like the one shown in step 4.
- If it is not, perform adjustments in step 5-11. 12. Cancel the adjustment mode. (See page 42.)

Adjustment Location: servo board

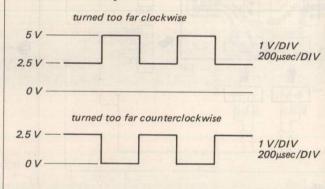


CLV PLL Adjustment Procedure: oscilloscope (DC range) servo board TP9 O-

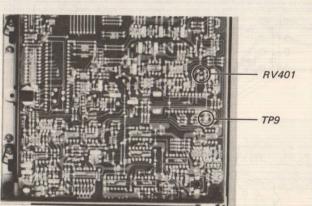
- Put set in adjustment mode. (See page 42.) But RV103 is normlity position.
- Connect oscilloscope to servo board test point
- Insert the disc (YEDS-1) and press ▶ PLAY
- Adjust RV401 so that the waveform is as shown in the figure below.



• Incorrect Example



Adjustment Location: servo board



REFERENCE

Focus/Tracking Gain Adjustment

A frequency response analyzer is necessary in order to perform this adjustment exactly.

However, this gain has a margin, so even if it is slightly off, there is no problem. Therefore, do not perform this adjustment.

Focus/tracking gain determines the pick-up follow-up (vertical and horizontal) relative to mechanical noise and mechanical shock when the 2-axis device

However, as these reciprocate, the adjustment is at the point where both are satisfied.

- When gain is raised, the nise is increasingly when 2-axis device operates.
- When gain is lowered, it is more susceptible to mechanical shock and skipping occurs more easily. When gain adjustment is off, the symptoms below appear.

Gain Symptoms	Focus	Tracking
 The time until music starts becomes longer for STOP → PLAY (Normally takes about 4 seconds.). 	low	low
• The time until music starts becomes longer for automatic selection (【◆◆, ▶▶】 buttons pressed). (Normally take about 2 seconds.)		low
 Music does not start and disc continues to rotate for STOP → ▷ PLAY or automatic selection (【◆◆, ▶▶】 buttons pressed.) 		low
 Intermittent sound is heard during the play. 	low	low
 The display on the time counter does not go ahead. 		low
 The disc compartment opens and the holding of the disc by the rim releases. 	low	A THE STREET
More noise during 2-axis device operation	high	high

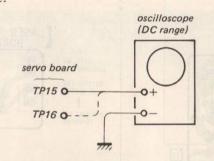
operation.

The following is a simple adjustment method.

- Simple Adjustment -

Note: Since exact adjustment cannot be performed, remember the positions of the controls before performing the adjustment. If the positions after the simple adjustment are only a little different, return the controls to the original positions.

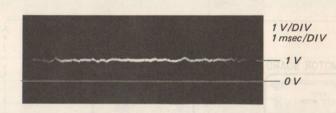
Procedure:



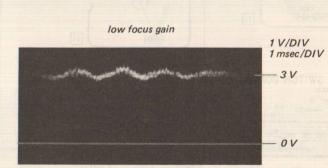
1. Keep the set horizontal.

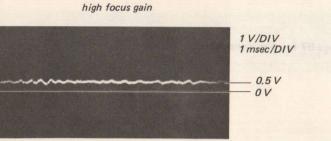
If the set is not horizontal, this adjustment cannot be performed due to the gravity against the 2 axis device.

- 2. Turn Power switch on, insert disc (YEDS-1) and press ▷ PLAY button.
- 3. Connect oscilloscope to servo board test point TP15.
- 4. Adjust RV403 so that waveform is as shown in the figure below. (focus gain adjustment)

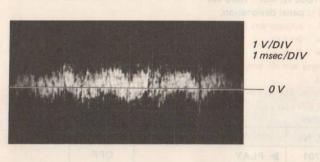


• Incorrect Examples (DC level changes more than on adjusted waveform)



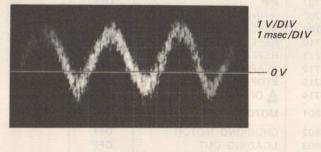


- 5. Connect oscilloscope to servo board test point TP16.
- 6. Adjust RV404 so that waveform is as shown in the figure below. (tracking gain adjustment)



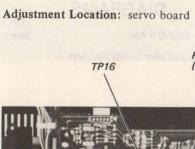
• Incorrect Examples (fundamental wave appears)

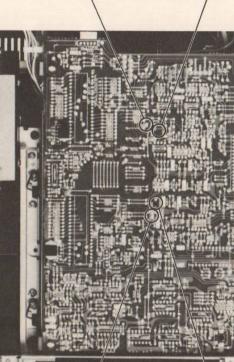
low tracking gain

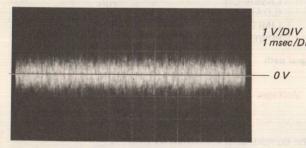


high tracking gain

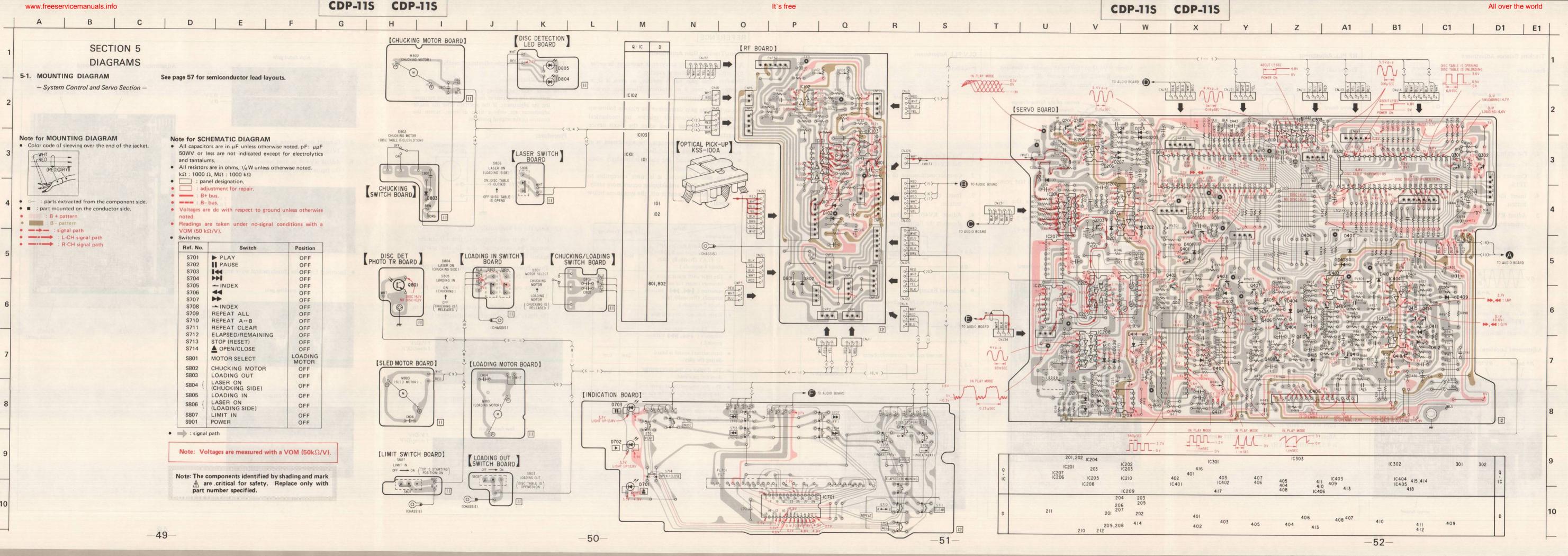


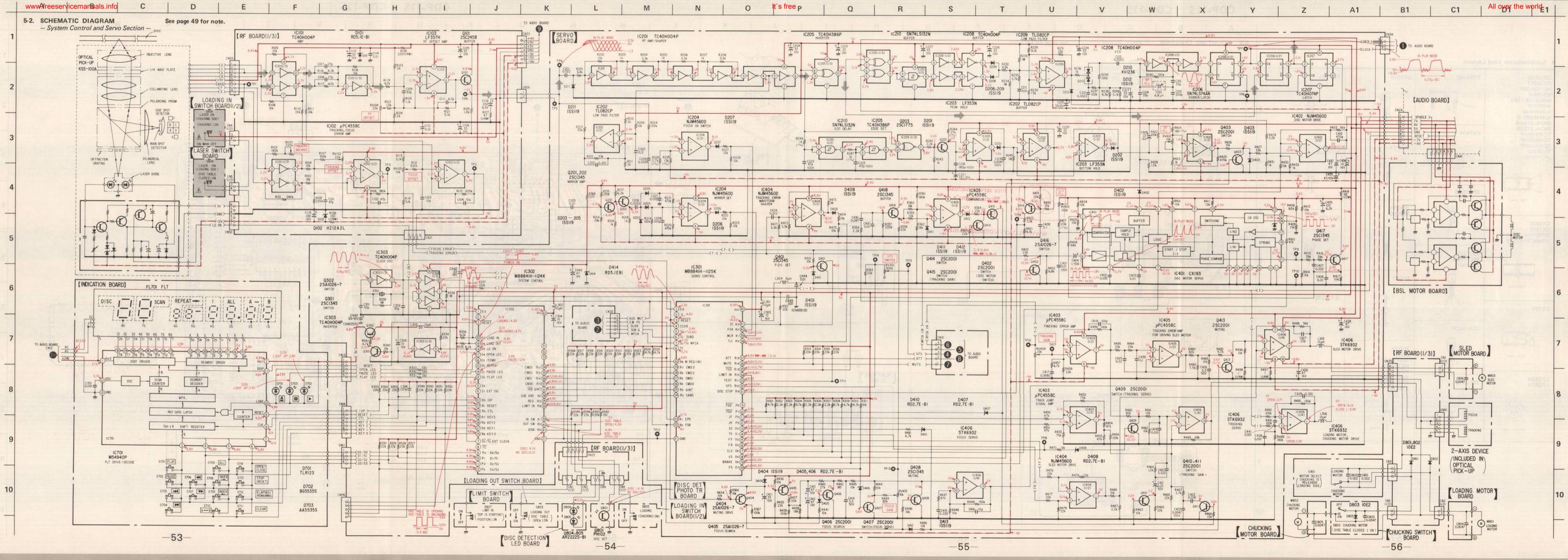


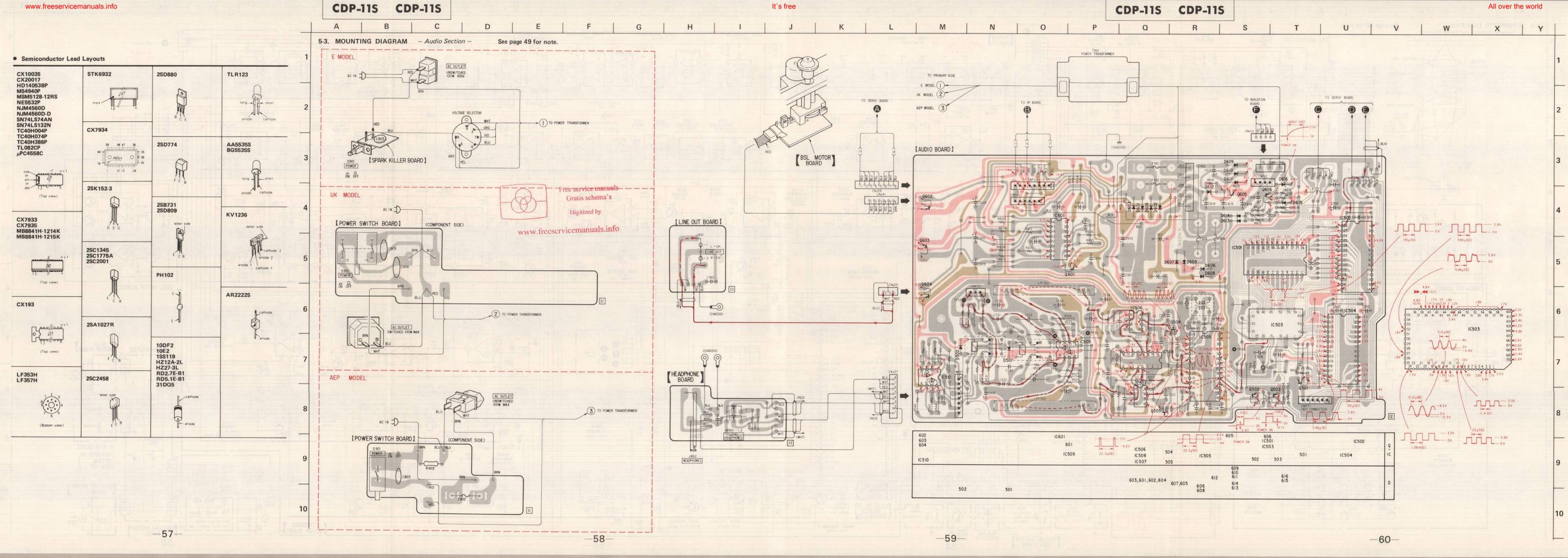


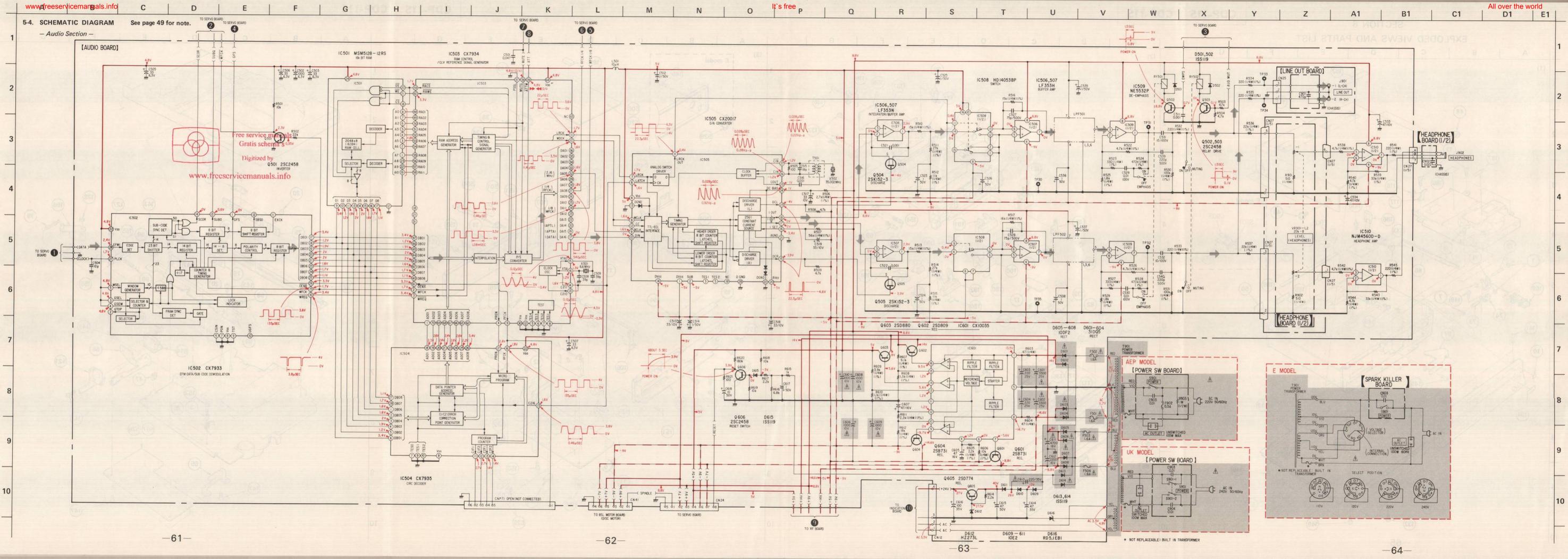


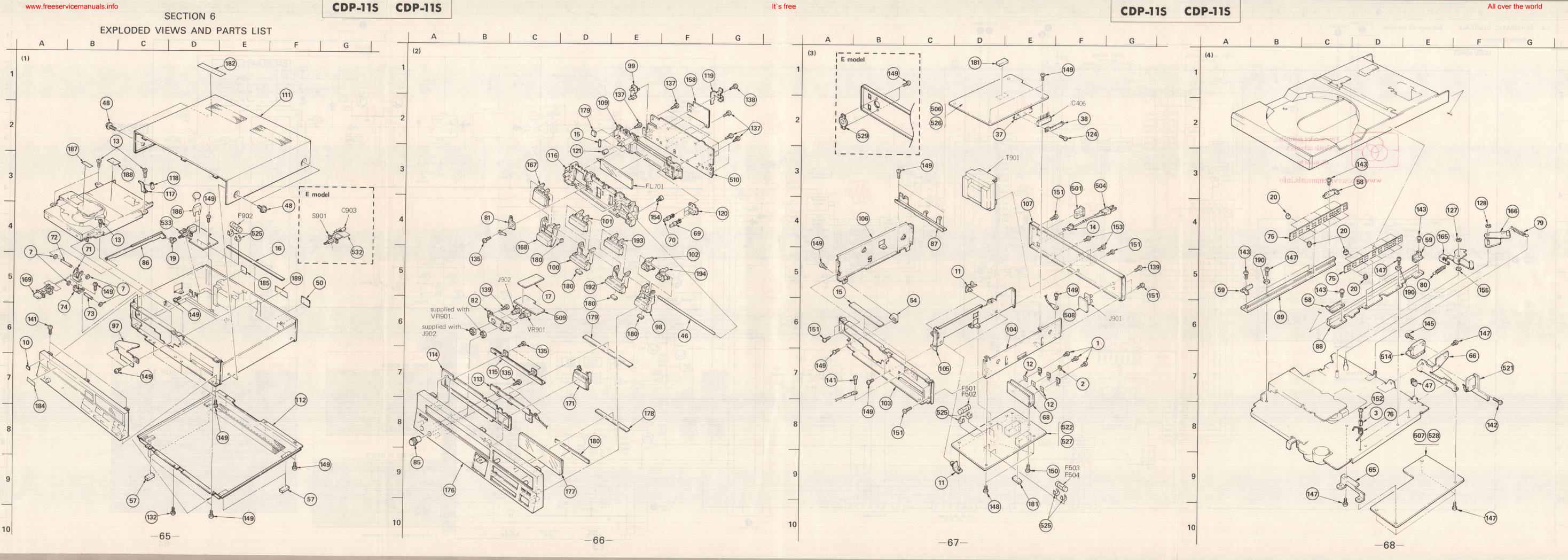
servo board

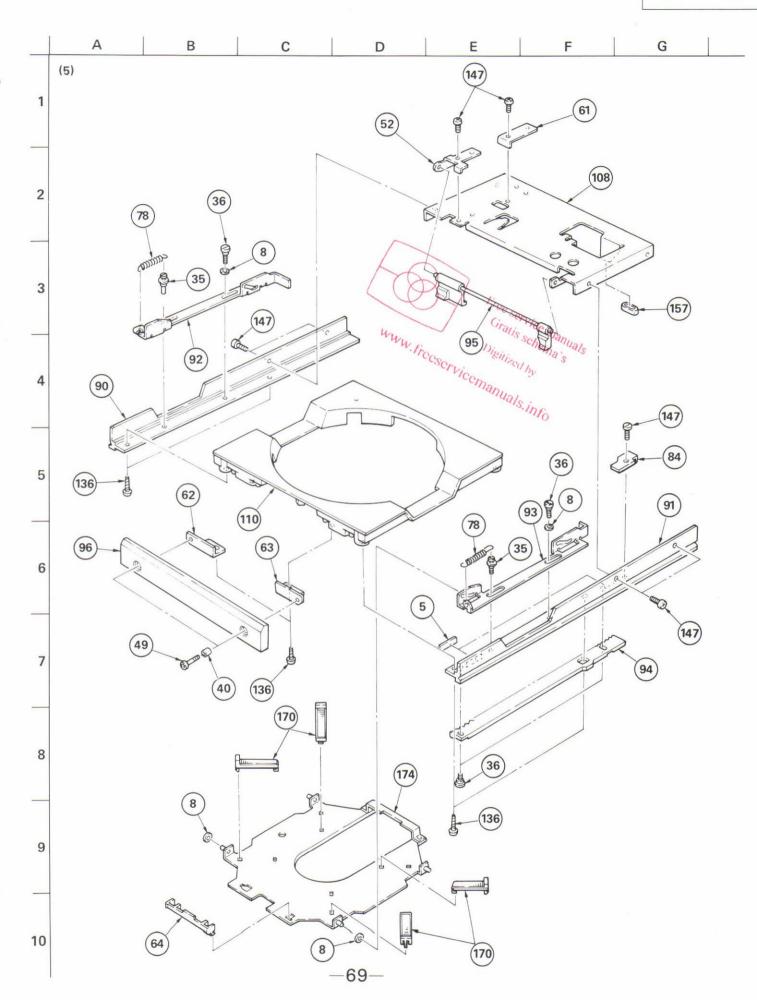


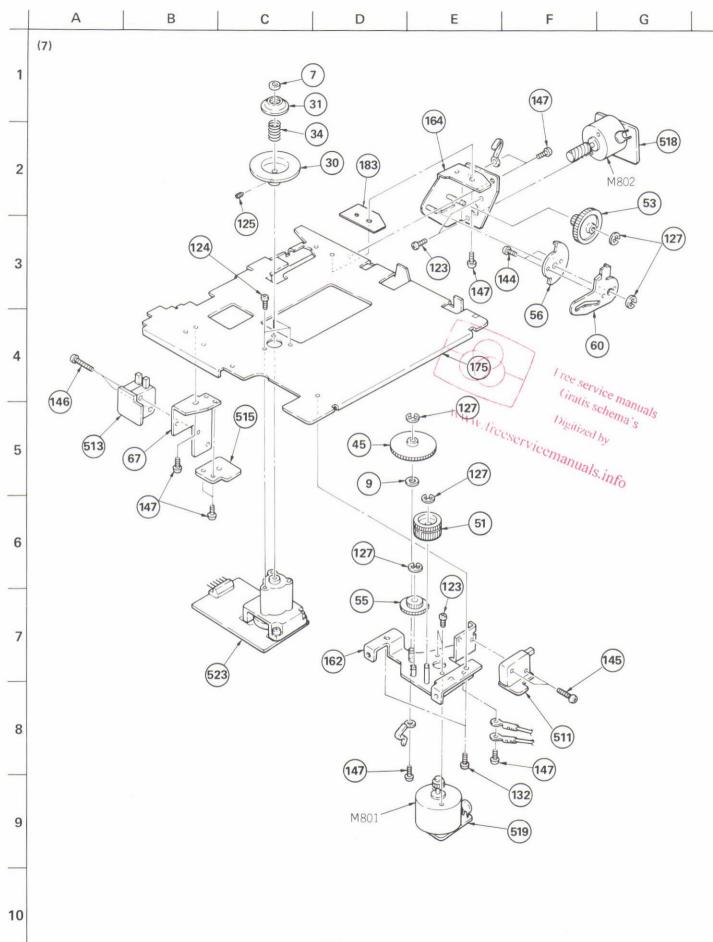












GENERAL SECTION

No.	Part No.	Description
1	2-259-121-11	SCREW, TR
2	2-371-561-00	BUSHING (P), INSULATING
3	•;3-312-438-00	SPACER
4	3-489-073-00	SCREW, THRUST
5	3-545-659-00	CUSHION, SPEAKER
6	3-548-124-00	SPRING, TENSION
7	3-558-708-21	WASHER, STOPPER
8	3-701-439-11	WASHER
9	3-701-441-21	WASHER
10	3-703-710-01	STICKER, SONY SYMBOL (12)
11	•;3-701-832-00	HINGE, CIRCUIT BOARD
12	3-703-037-00	INSULATOR, TO-220
13	4-902-136-11	SCREW (+BVTT M3S)
14 14		(AEP,UK)BUSHING, CORD (E)BUSHING, CORD
15	3-831-441-11	COVER
16	3-831-441-XX	CUSHION
17	3-846-068-00	SPACER
18 19 20		SPRING, COMPRESSION JOINT (B), KNOB ROLLER
21 22 23	4-884-509-00 4-884-510-00 4-884-511-00	GEAR (R)
24	4-884-512-00	GEAR (D)
25	4-884-513-00	SPRING (A)
26	4-884-514-00	WASHER
27	4-884-515-00	SPRING (RACK), COMPRESSION
28	4-884-516-00	RETAINER (LEFT), SLIDE SHAFT
29	4-884-517-00	RETAINER (RIGHT), SLIDE SHAFT
30	4-884-554-00	PULLEY, DISK
31	4-884-555-00	CAP, CENTERING
32	4-884-558-00	RACK (A)
33	4-884-559-00	RACK (B)
34	4-884-560-00	SPRING
35	4-884-561-00	SHAFT (A), CAM LEVER, UP & DOWN
	4-884-562-00 •;4-884-613-00 •;4-884-614-00 4-884-621-00	SHAFT (B), CAM LEVER, UP & DOWN HEAT SINK (SMALL) HOLDER, IC SHAFT (2), SLIDE
40 40	4-884-635-00 4-884-635-11	(BLACK)BASE, ORNAMENTAL (SILVER-A,SILVER-B)BASE, ORNAMENTAL
41 42 43	4-884-654-00 4-884-664-00 4-884-698-00	GEAR (C) BASE, OP RETAINER(LOWER)(2), SLIDE SHAFT

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- . Due to standardization, parts with part numbers ($\Delta \Delta \Delta \Delta \Delta \Delta \Delta XX$ or $\Delta \Delta \Delta \Delta \Delta \Delta \Delta \Delta X$) may be different from those used in the set.

GENERAL SECTION

No.	Part No.	Description
	4-885-816-00 ♦ ;4-887-146-00	RETAINER(LOWER)(1), SLIDE SHAFT GEAR (D), LOADING SHAFT, BUTTON RUBBER, STOPPER
48 48	4-889-321-21 4-889-321-31	(SILVER-A,SILVER-B)SCREW (BLACK)SCREW
49 49		(BLACK)BOLT, HEXAGON SOCKET 2.6X6 (SILVER-A,SILVER-B)BOLT (M2.6), HOLE, HEXAGON
50 50 50		(AEP)LABEL, MODEL NUMBER (AEP1) (UK)LABEL, MODEL NUMBER (UK) (E)LABEL, MODEL NUMBER (E1/E2)
	4-902-002-00 •;4-902-009-00	GEAR (A), LOADING RETAINER, SHAFT
54	4-902-010-00 4 ;4-902-011-00 4-902-012-00	GEAR (B), CHUCKING REINFORCEMENT, FRAME GEAR (B), LOADING
57	4-902-014-00 4-902-017-00 ♦;4-902-018-00	GEAR (A), CHUCKING LEG, RUBBER PLATE (A), STOPPER, ROLLER
60	♦ ;4-902-019-00 ♦ ;4-902-020-00 ♦ ;4-902-028-00	PLATE (B), STOPPER, ROLLER PLATE, CAM, CHUCKING PLATE, LOCK
63	♦ ;4-902-033-00 ♦ ;4-902-034-00 4-902-035-00	STOPPER (LEFT), ORNAMENT, TABLE STOPPER (RIGHT), ORNAMENT, TABLE GUIDE, DISK PLATE
66	♦ ;4-902-037-00 ♦ ;4-902-038-00 ♦ ;4-902-039-00	STOPPER, RELAY PC BOARD BRACKET (B), MICRO SWITCH BRACKET (A), MICRO SWITCH
69	4 ;4-902-040-00 4-902-044-01 4-902-044-11	HEAT SINK (LARGE) BUTTON, REPEAT BUTTON, REPEAT
72	♦ ;4-902-046-00 ♦ ;4-902-047-00 ♦ ;4-902-048-00	ARM, POWER SWITCH SHAFT (B), ARM, POWER SWITCH SHAFT (A), ARM, POWER SWITCH
75	4 ;4-902-049-00 4-902-128-00 4-902-052-00	PLATE, FULCRUN, ARM, POWER SWITCH RETAINER (A) SPRING (D)
77 78 79		SPRING, TENSION SPRING, TENSION SPRING, TENSION
81	4-902-056-00 •;4-902-057-00 •;4-902-058-00	SPRING, TENSION RETAINER, BUTTON SHAFT HOLDER, JACK
83 84	4-902-064-00 •;4-902-065-00	SPRING PLATE, STOPPER

CAPACITORS:

MF: UF, PF: UUF.

RESISTORS

· All resistors are in ohms.

· F : nonflammable

COILS

· MMH : mH, UH : µH

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ···, UPC···: μPC, UPD···: μPD···

GENERAL SECTION

No.	Part No.	Description
85 85 85	4-902-067-01 4-902-067-11 4-902-067-21	(SILVER-A)KNOB, CONTROL (BLACK)KNOB, CONTROL (SILVER-B)KNOB, CONTROL
87	♦ ;4-902-071-00 ♦ ;4-902-072-00 ♦ ;4-902-073-00	LEVER, POWER SWITCH BRACKET, POWER PC BOARD RAIL (RIGHT), FIXED
90	•;4-902-074-00 4-902-077-00 4-902-078-00	RAIL (LEFT), FIXED RAIL (LEFT) RAIL (RIGHT)
92 93 94 95	4-902-081-00	PLATE (LEFT), CAM, DISK PLATE (RIGHT), CAM, DISK RACK, LOADING ARM, FUNCTION
96	4-902-084-01	(SILVER-A, SILVER-B)PLATE,
	4-902-084-11 •;4-902-085-00	ORNAMENTAL, DISK TABLE (BLACK)PLATE, ORNAMENTAL, DISK TABLE COVER, LOADING
98 98 98 99	4-902-088-11	(SILVER-A)BUTTON, RESET (BLACK)BUTTON, RESET (SILVER-B)BUTTON, RESET GUIDE, LED
100 100 100		(SILVER-A)BUTTON, FF (BLACK)BUTTON, FF (SILVER-B)BUTTON, FF
1 01 1 01 1 01	4-902-092-01 4-902-092-11 4-902-092-21	(SILVER-A)BUTTON, N (BLACK)BUTTON, N (SILVER-B)BUTTON, N
102 102 102	4-902-093-11	(SILVER-A)BUTTON, INDEX (BLACK)BUTTON, INDEX (SILVER-B)BUTTON, INDEX
1 0 4 1 0 5	\(\) ;4-902-094-00 \(\) ;4-902-095-00 \(\) ;4-902-096-00 \(\) ;4-902-097-00	PANEL, SUB ANGLE (RIGHT), SIDE PLATE ANGLE (INNER), SIDE PLATE ANGLE (LEFT), SIDE PLATE
107	♦ ;4-902-098-31 ♦ ;4-902-098-41 ♦ ;4-902-098-51	(AEP)PLATE, JACK (UK)PLATE, JACK (E)PLATE, JACK
109	♦ ;4-902-100-00 ♦ ;4-902-101-00 4-902-102-00	REINFORCEMENT, RAIL HOLDER, INDICATION TUBE TABLE, DISK
111 111	4-902-103-00 4-902-103-11	(SILVER-A,SILVER-B)CASE (BLACK)CASE
	\(\) ;4-902-104-00 \(\) ;4-902-106-00	PLATE, BOTTOM RETAINER (B), ORNAMENTAL PLATE
114	4-902-107-00	(SILVER-A,SILVER-B)PLATE, ORNAMENTAL, LOADING
114	4-902-107-11	(BLACK)PLATE, ORNAMENTAL, LOADING

GENERAL SECTION

GLINLINAL	SECTION
No. Part No.	Description
115 \(\) ;4-902-108-00 116 4-902-109-00 117 \(\) ;4-902-111-00	RETAINER (A), ORNAMENTAL PLATE HOLDER, CONTROL BUTTON REINFORCEMENT, TABLE
118 •;4-902-112-01 119 •;4-902-120-00 120 •;4-902-121-00	RETAINER, WIRE
121 4-902-124-00 122 7-621-255-50 123 7-621-259-15	TUBE, LED SCREW +P 2X8 SCREW +P 2.6X3
	SCREW +P 2.6X5 SET-SCT, HEX. 2.6X3 STOP RING 2.0, TYPE -E
127 7-624-106-04 128 7-624-108-04 129 7-671-113-02	STOP RING 3.0, TYPE -E STOP RING 4.0, TYPE -E STEAL, BALL 3
130 7-671-113-11 131 7-671-156-01 132 7-682-144-09	BALL, SIENLESS
133 7-685-145-01 134 7-683-415-05 135 7-685-133-19	SCREW +P 3X4 BOLT, HEXAGON SOCKET 2.6X12 SCREW +P 2.6X6 TYPE2 NON-SLIT
136 7-685-147-29 137 7-685-535-19 138 7-685-536-14	SCKEM +BIL SOUTH LILES M-2
7-685-646-19 140 7-685-750-01 141 7-685-751-04	SCREW +PTT 3X5 (S)
7-685-855-01 143 7-685-860-04 144 7-685-861-09	+BVTT 2X10 (S) SCREW +BVTT 2.6X4 (S) SCREW +BVTT 2.6X5 (S)
145 7-685-864-01 146 7-685-867-01 147 7-685-870-01	
148 7-685-871-01 149 7-685-871-09 150 7-685-872-01	SCREW +BVTT 3X6 (S)
151 7-685-872-09 152 7-685-873-01 153 7-685-880-09	SCREW +BVTT 3X10 (S)
154 7-685-534-24 155 7-688-004-11 156 7-688-005-01	
157 9-911-839-XX 158 9-911-863-XX 159 X-4884-501-0	RUBBER (A) COVER, INDICATION PC BOARD HOLDER ASSY, RACK

NOTE:

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- · Due to standardization, parts with part numbers ($\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X$) may be different from those used in the set.

CAPACITORS:

MF: µF, PF: µµF.

RESISTORS

· All resistors are in ohms.

· F : nonflammable

COILS

· MMH : mH, UH : µH

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μPA···, UPC···: μPC,

UPD···: μ**PD···**

Dout No

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GENERAL SECTION

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No.	Part No.	Description
161	\$;X-4884-502-0 \$;X-4884-513-0 \$;X-4902-001-0	HOLDER ASSY, MOTOR HOLDER ASSY, SWITCH PLATE ASSY, LOADING
165	X-4902-002-0 \$;X-4902-003-0 X-4902-004-0 \$;X-4902-005-0	LEVER ASSY, CHUCKING HOLDER ASSY, CHUCKING MOTOR LEVER ASSY, UP AND DOWN LEVER ASSY, LOCK
167 167 167	X-4902-006-0 X-4902-020-0 X-4902-028-1	(SILVER-A)BUTTON ASSY, PLAY (BLACK)BUTTON ASSY, PLAY (SILVER-B)BUTTON ASSY, PLAY
168 168 168	X-4902-007-0 X-4902-021-0 X-4902-029-1	(SILVER-A)BUTTON ASSY, PAUSE (BLACK)BUTTON ASSY, PAUSE (SILVER-B)BUTTON ASSY, PAUSE
169 169 170	X-4902-008-0 X-4902-023-0 X-4902-009-0	(SILVER-A,SILVER-B)KNOB ASSY, POWER (BLACK)KNOB ASSY, POWER RETAINER ASSY, DISK
171	X-4902-010-0	(SILVER-A,SILVER-B)BUTTON ASSY,
171	X-4902-022-0	(BLACK)BUTTON ASSY, OPEN/CLOSE
173 174	x-4902-012-0 x-4902-013-0 x-4902-014-0 x-4902-015-0	SUPPORT ASSY, CHUCKING ARM ASSY, CHUCKING PLATE ASSY, DISK CHASSIS ASSY, MECHANICAL
176 176 176	X-4902-016-1 X-4902-025-1 X-4902-030-1	(SILVER-A)PANEL ASSY, FRONT (BLACK)PANEL ASSY, FRONT (SILVER-B)PANEL ASSY, FRONT
178	X-4902-017-1 ;4-902-126-00 ;4-902-127-00	PANEL ASSY, TRANSPARENT REINFORCEMENT (RIGHT), PANEL REINFORCEMENT (LEFT), PANEL
	9-911-815-01 9-911-843-XX 4-885-831-00	CUSHION CUSHION LABEL, CAUTION
184	4-902-129-00 ;3-701-690-00 3-703-043-21	SPACER, HOLDER (UK)LABEL (MADE IN JAPAN) (UK)LABEL, CAUTION, MAIN
	4-875-455-01 4-885-839-00 4-885-843-02	(AEP)COVER (DIA. 20), CAPACITOR LABEL, APERTURE LABEL, CAUTION, LASER
189 190	4-885-838-00 7-688-003-11	LABEL, CLASS 1 W 3, MIDDLE

GENERAL SECTION

No.	Part No.	Description	
192 192 192	4-902-091-01 4-902-091-11 4-902-091-31		FF FF
193	4-902-092-01	(BLACK)BUTTON,	N
193	4-902-092-11		N
193	4-902-092-31		N
194	4-902-093-01	(SILVER-A)BUTTON,	INDEX
194	4-902-093-11	(BLACK)BUTTON,	INDEX
194	4-902-093-31	(SILVER-B)BUTTON,	INDEX

ACCESSORY & PACKING MATERIAL

	7.0023301(1 0	THORING TIMERTINE
No.	Part No.	<u>Description</u>
232	1-526-565-00 1-551-315-00 1-564-085-11	(E)AC PLUG ADAPTOR CORD, CONNECTION (UK)AC PLUG
234 235 236		BAG, POLYETHYLENE, STANDARD BAG, POLYETHYLENE (UK,E)MANUAL, INSTRUCTION
237 238 239	3-773-593-41 3-795-629-11 4-859-064-00	(AEP)MANUAL, INSTRUCTION (AEP)INSTRUCTION SHEET, PROTECTION
240 241 242	4-902-115-00 4-902-116-00 4-902-117-00	
243 244 245	4-902-118-00 4-902-134-00 X-4884-523-0	CUSHION (LEFT), LOWER INDIVIDUAL CARTON CLEANER ASSY, DISK

NOTE:

 The mechanical parts with no reference number in the exploded views are not supplied.

191 4;4-902-138-01 RETAINER, THRUST

- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
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CAPACITORS:

MF: µF, PF: µµF.

RESISTORS

· All resistors are in ohms.

· F : nonflammable

COILS

· MMH : mH, UH : µН

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ···, UPC···: μΡC, UPD···: μΡΟ··· The components identified by shading and mark A are critical for safety.

Replace only with part number specified.



ELECTRICAL PARTS

Ref.No. Part No.	Description	Ref.No.	Part No.	Description			
501 A.1-526-609-00 501 A.1-526-694-00 501 A.1-526-751-00	(E)OUTLET, AC (AEP)OUTLET, AC (UK)OUTLET, AC	C107 C108 C109	1-161-264-00 1-161-264-00 1-161-265-00	CERAMIC	27PF 27PF 33PF	5% 5% 5%	50V 50V 50V
502 \(\) ;1-535-116-00 \(\) ;1-535-118-00	TERMINAL TERMINAL	C111 C112 C113	1-161-255-00 1-161-330-00 1-123-305-00		4.7PF 0.01MF 33MF	10% 30% 20%	50 V 25 V 10 V
504 A.1-555-795-00 504 A.1-556-035-00 504 A.1-556-091-00	(AEP)CORD, POWER (UK)CORD, POWER (E)CORD, POWER	C114 C115 C116	1-161-330-00	CERAMIC ELECT	0.01MF 100MF 220MF	30% 20% 20%	25V 16V 6.3V
505 a ;1-535-416-00 506 a ;1-611-145-00 507 a ;1-611-146-00		C201 C202 C203	1-130-624-00 1-130-633-00 1-161-323-00	FILM FILM	0.022MF 0.12MF 0.001MF	5% 5% 10%	50V 50V 50V
508 6 ;1-611-147-00 509 6 ;1-611-148-00 510 6 ;1-611-149-00	PC BOARD, LINE OUT PC BOARD, HEADPHONE PC BOARD, INDICATION	C 204 C 205 C 206	1-123-305-00 1-161-330-00 1-161-327-00	ELECT CERAMIC	33MF 0.01MF 0.0033MF	20% 30% 30%	10V 25V 50V
512 6;1-611-151-00	PC BOARD, LOADING OUT SWITCH PC BOARD, LIMIT SWITCH PC BOARD, LOADING IN SWITCH	C207 C208	1-130-626-00 1-161-271-00	FILM CERAMIC	0.033MF 100PF	5% 5%	50V 50V
515 6;1-611-154-00	PC BOARD, LASER SWITCH PC BOARD, PHOTO TRANSISTOR PC BOARD, DISK DETECTION LED	C209 C210 C211	1-108-354-00 1-123-305-00 1-130-620-00	ELECT FILM	0.0039MF 33MF 0.01MF	10% 20% 5%	10V 50V
	PC BOARD, SLED MOTOR PC BOARD, CHUCKING MOTOR PC BOARD, LOADING MOTOR	C212 C213 C214	1-161-375-00 1-161-375-00 1-102-645-00	CERAMIC CERAMIC	0.0022MF 0.0022MF 33PF	20% 20% 5%	50V 50V 50V
	PC BOARD, CHUCKING/LOADING SW PC BOARD, CHUCKING SWITCH PC BOARD, AUDIO	C215 C216 C217	1-161-315-00 1-102-645-00 1-123-305-00	CERAMIC ELECT	220PF 33PF 33MF	10% 5% 20%	50V 50V 1 0V
523 8-838-039-01 524 8-848-001-01 525 <u>A</u> .1-533-131-00	MOTOR, DC (BHR-2600A)(DISC MOTOR) KSS-100A (OPTICAL PICK-UP BLOCK) HOLDER, FUSE	C218 C219 C220	1-107-306-00 1-106-188-00 1-123-305-00	MYLAR	180PF 0.0047MF 33MF	5% 5% 20%	100V 100V 10V
526 • ;A-4619-221-A 527 • ;A-4651-010-A 528 • ;A-4688-002-A	MOUNTED PCB, SERVO MOUNTED PCB, AUDIO MOUNTED PCB, RF	C221 C222 C223	1-123-305-00 1-107-292-00 1-107-292-00	MICA	33MF 47PF 47PF	20% 5% 5%	10V 100V 100V
529 A.1-526-576-41 530 \$;1-535-135-00 531 \$;1-535-136-00	(E)SELECTOR, POWER VOLTAGE (AEP)BASE POST 14MM (10MM PITCH) (UK)BASE POST 14MM (10MM PITCH)	C224 C225 C226	1-123-305-00 1-123-305-00 1-123-305-00	ELECT ELECT	33MF 33MF	20% 20% 20%	10V 10V 10V
532 6 ;1-611-161-00 533 6 ;1-611-163-00 533 6 ;1-611-164-00	(E)PC BOARD, SPARK KILLER (AEP)PC BOARD, POWER SWITCH (UK)PC BOARD, POWER SWITCH	C227 C301 C302	1-123-305-00 1-102-517-00 1-102-517-00	CERAMIC CERAMIC	33MF 30PF 30PF	20% 5% 5%	10V 50V 50V
C101 1-161-267-00 C102 1-161-267-00 C103 1-161-259-00	CERAMIC 47PF 5% 50V	C303 C304 C305	1-123-356-00 1-123-356-00 1-123-356-00	ELECT ELECT	1 OMF 1 OMF 2300F	20%	16V 16V 16V
C104 1-161-259-00 C105 1-123-305-00 C106 1-123-305-00	ELECT 33MF 20% 10V	C 401 C 402 C 403		FILM FILM	0.01MF 0.033MF 0.01MF	10% 5% 5% 5%	100V 50V 50V

NOTE:

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- Due to standardization, parts with part numbers (Δ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta$ or Δ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta$) may be different from those used in the set.

CAPACITORS:

MF:μF, PF:μμF.

RESISTORS

- · All resistors are in ohms.
- · F : nonflammable

COILS

· MMH : mH, UH : ևH

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ···, UPC···: μΡC,

UPD···: μPD···

The components identified by shading and mark A are critical for safety. Replace only with part number specified.

FFFO INTOUF I VI	EL	EC.	TRICAL	PARTS
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Ref.No.	Part No.	Description			
C 404	1-123-380-00	ELECT	1MF	20%	50V
C 405	1-123-307-00	ELECT	100MF	20%	6.3V
C 406	1-130-620-00	FILM	0.01MF	5%	50V
C407	1-130-624-00	FILM	0.022MF	5%	50V
C408	1-130-632-00	FILM	0.1MF	5%	50V
C409	1-123-330-00	ELECT	22MF	20%	16V
C410	1-161-319-00	CERAMIC	470PF	1 0%	50 V
C411	1-123-305-00	ELECT	33MF	20%	1 O V
C412	1-123-306-00	ELECT	47MF	20%	1 O V
C413	1-123-306-00	ELECT	47MF	20%	1 0V
C414	1-124-184-00	ELECT	3.3MF	20%	50 V
C415	1-130-626-00	FILM	0.033MF	5%	50 V
C416	1-161-259-00	CERAMIC	10PF	5%	50V
C417	1-108-577-00	MYLAR	0.0082MF	5%	50V
C418	1-161-271-00	CERAMIC	100PF	5%	50V
C419	1-161-323-00	CERAMIC	0.001MF	10%	50 V
C420	1-130-624-00	FILM	0.022MF	5%	50 V
C421	1-123-608-00	ELECT	0.22MF	20%	50 V
C422	1-130-623-00	FILM	0.018MF	5%	50V
C423	1-106-188-00	MYLAR	0.0047MF	5%	100V
C424	1-130-624-00	FILM	0.022MF	5%	50V
C425	1-130-636-00	FILM	0.22MF	5%	50 V
C426	1-124-184-00	ELECT	3.3MF	20%	50 V
C427	1-161-263-00	CERAMIC	22PF	5%	50 V
C428	1-161-323-00	CERAMIC	0.001MF	1 0%	50 V
C429	1-161-323-00	CERAMIC	0.001MF	1 0%	50 V
C430	1-130-628-00	FILM	0.047MF	5%	50 V
C431	1-161-330-00	CERAMIC	0.01MF	30%	25V
C434	1-123-356-00	ELECT	10MF	20%	16V
C435	1-123-306-00	ELECT	47MF	20%	10V
C436	1-123-332-00	ELECT	47MF	20%	16V
C437	1-123-306-00	ELECT	47MF	20%	10V
C438	1-123-332-00	ELECT	47MF	20%	16V
C439	1-130-632-00	FILM	0.1MF	5%	50 V
C440	1-123-306-00	ELECT	47MF	20%	1 0 V
C441	1-102-074-00	CERAMIC	0.001MF	10%	50 V
C442 C443 C444	1-123-318-00 1-123-318-00 1-101-004-00	ELECT ELECT CERAMIC	33MF 33MF 0.01MF	20% 20%	16V 16V 50V
C445 C501 C502	1-101-004-00 1-130-628-00 1-123-299-00	CERAMIC FILM ELECT	0.01MF 0.047MF 1000MF	5% 20%	50V 50V 6.3V
C503	1-131-386-00	TANTALUM	33MF	1 0%	6.3V
C504	1-102-947-00	CERAMIC	10PF	5%	50V
C505	1-131-386-00	TANTALUM	33MF	1 0%	6.3V

ef.No.	Part No.	Description			
C506 C507 C508	1-131-386-00 1-131-386-00 1-102-965-00	TANTALUM TANTALUM CERAMIC	33MF 33MF 39PF	1 0% 1 0% 5%	6.3V 6.3V
C509	1-102-965-00	CERAMIC	39PF	5%	50V
C511	1-102-074-00	CERAMIC	0.001MF	10%	50V
C512	1-131-450-00	TANTALUM	1MF	20%	50V
C513	1-123-305-00	ELECT	33MF	20%	1 0 V
C514	1-131-450-00	TANTALUM	1MF	20%	50 V
C515	1-102-953-00	CERAMIC	18PF	5%	50 V
C516	1-102-074-00	CERAMIC	0.001MF	10%	50V
C517	1-123-318-00	ELECT	33MF	20%	10V
C518	1-123-305-00	ELECT	33MF	20%	10V
C519	1-123-318-00	ELECT	33MF	20%	1 0 V
C521	1-104-231-00	POLYSTYRENE	0.001MF	5%	50 0 V
C522	1-104-231-00	POLYSTYRENE	0.001MF	5%	50 0 V
C523	1-123-681-00	ELECT	47MF	20%	16V
C524	1-123-681-00	ELECT	47MF	20%	16V
C525	1-131-450-00	TANTALUM	1MF	20%	50V
C526	1-131-450-00	TANTALUM	1MF	20%	50V
C527	1-107-167-00	MICA	75PF	5%	500V
C528	1-107-167-00	MICA	75PF	5%	500V
C529	1-130-960-00	FILM	0.01MF	2%	100
C530	1-130-960-00	FILM	0.01MF	2%	100
C531	1-124-336-00	ELECT	10MF	20%	100
C532	1-124-336-00	ELECT	1 OMF	20%	1 00V
C533	1-123-306-00	ELECT	47MF	20%	1 0V
C534	1-123-306-00	ELECT	47MF	20%	1 0V
C535	1-131-450-00	TANTALUM	1MF	20%	50V
C536	1-131-450-00	TANTALUM	1MF	20%	50V
C537	1-131-450-00	TANTALUM	1MF	20%	50V
C538	1-131-450-00	TANTALUM	1MF	20%	50 V
C539	1-107-310-00	MICA	220PF	5%	50 O V
C540	1-107-310-00	MICA	220PF	5%	50 O V
C602 A	.1-123-339-00	ELECT	3300MF	20%	25V
	.1-123-339-00	ELECT	3300MF	20%	25V
	.1-123-495-00	ELECT	220MF	20%	25V
C605	·1-123-495-00	ELECT	220MF	20%	25V
	1-123-332-00	ELECT	47MF	20%	16V
	·1-123-311-00	ELECT	1000MF	20%	10V
	1-123-332-00	ELECT	47MF	20%	16V
	.1-123-311-00	ELECT	1000MF	20%	10V
	.1-123-311-00	ELECT	1000MF	20%	10V
C611 ▲	.1-123-311-00	ELECT	1000MF	20%	10V
	.1-123-327-00	ELECT	4700MF	20%	16V
	.1-124-078-00	ELECT	2200MF	20%	16V

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· All resistors are in ohms.

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SEMICONDUCTORS

In each case, U : μ , for example: UA···: μ A···, UPA···: μ PA···, UPC···: μ PC,

 $\text{UPD}\cdots:\ \mu\text{PD}\cdots$

The components identified by shading and mark Aare critical for safety.
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Ref. No. Part No.

ELECTRICAL PARTS

Description

Ref. No. Part No.	Description				
C613 A-1-123-505-00 C614 1-123-359-00 C615 1-123-512-00	ELECT ELECT ELECT	220MF 47MF 47MF	20% 20% 20%	35V 35V 50V	
C616 1-123-504-00 C617 1-123-380-00 C618 1-123-356-00	ELECT ELECT ELECT	100MF 1MF 10MF	20% 20% 20%	35V 50V 50V	
C701 1-161-323-00 C801 1-130-624-00 C802 1-130-624-00	CERAMIC FILM FILM	0.001MF 0.022MF 0.022MF	1 0% 5% 5%	50V 50V 50V	
C803 1-161-328-00 C804 1-102-125-00 C805 1-102-125-00	CERAMIC CERAMIC CERAMIC	0.0047MF 0.0047MF 0.0047MF	30% 10% 10%	50V 50V 50V	
C806 1-102-125-00 C901 1-102-144-00 C902 1-101-005-00	CERAMIC CERAMIC CERAMIC	0.0047MF 470PF 0.022MF	1 0% 1 0%	50V 50V 50V	
C903 A.1-161-744-00 C904 A.1-161-744-00	CERAMIC (UK)CER	0.01MF AMIC 0.01M	IF.		
CNP1 4; 1-560-061-00 CNP2 4; 1-560-061-00 CNP3 4; 1-560-061-00	PIN, CONNECT PIN, CONNECT PIN, CONNECT	OR 3P			
CNP4 4 ;1-560-062-00 CNP5 4 ;1-560-062-00 CNP6 4 ;1-560-060-00	PIN, CONNECT PIN, CONNECT PIN, CONNECT	OR 4P			
CNP114;1-560-062-00 CNP124;1-560-062-00 CNP134;1-560-063-00	PIN, CONNECT PIN, CONNECT PIN, CONNECT	OR AP	3	Fr	ee sei
CNP144;1-560-338-00 CNP214;1-560-062-00 CNP224;1-560-063-00	PIN, CONNECT PIN, CONNECT PIN, CONNECT	OR 7P OR 4P WWW OR 5P	Trees		igitiza
CNP234;1-560-064-00 CNP244;1-560-065-00 CNP254;1-560-061-00	PIN, CONNECTO PIN, CONNECTO PIN, CONNECTO	OR 6P OR 8P OR 3P		rvicem	anu
CNP264;1-560-060-00 CNP274;1-560-065-00 CNP314;1-560-063-00	PIN, CONNECTO PIN, CONNECTO PIN, CONNECTO	OR 8P			
CNP32 4 ;1-560-063-00 CNP33 4 ;1-560-338-00 CNP34 4 ;1-560-061-00	PIN, CONNECTO PIN, CONNECTO PIN, CONNECTO	OR 7P			
CNP41 4 ;1-560-064-00 CNP51 4 ;1-560-063-00 CNP52 4 ;1-560-064-00	PIN, CONNECTO PIN, CONNECTO PIN, CONNECTO	OR 5P			
CNP53 6; 1-560-065-00 CNP61 6; 1-560-074-00 CNP71 6; 1-560-064-00	PIN, CONNECTO PIN, CONNECTO PIN, CONNECTO	OR .			

ELECTRICAL PARTS

Ref.No.	Part No.	Description
D1 01	8-719-100-29	DIODE RD5.1EB1
D1 02	8-719-910-22	DIODE HZ12A2L
D201	8-719-911-19	DIODE 1SS119
D202	8-719-911-19	DIODE 1SS119
D203	8-719-911-19	DIODE 1SS119
D204	8-719-911-19	DIODE 1SS119
D205	8-719-911-19	DIODE 1SS119
D206	8-719-911-19	DIODE 1SS119
D207	8-719-911-19	DIODE 1SS119
D208	8-719-911-19	DIODE 1SS119
D209	8-719-911-19	DIODE 1SS119
D210	8-719-923-64	DIODE KV1236
D21 1	8-719-911-19	DIODE 1SS119
D21 2	8-719-911-19	DIODE 1SS119
D401	8-719-911-19	DIODE 1SS119
D402	8-719-911-19	DIODE 1SS119
D403	8-719-911-19	DIODE 1SS119
D404	8-719-911-19	DIODE 1SS119
D405	8-719-100-12	DIODE RD2.7EB1
D406	8-719-100-12	DIODE RD2.7EB1
D407	8-719-100-12	DIODE RD2.7EB1
D408	8-719-100-12	DIODE RD2.7EB1
D409	8-719-911-19	DIODE 1SS119
D410	8-719-100-12	DIODE RD2.7EB1
D411 is scheme	8-719-911-19 8-719-911-19 8-719-911-19 8-719-100-29	DIODE 1SS119 DIODE 1SS119 DIODE 1SS119
D502	8-719-911-19 8-719-911-19	DIODE RD5.1EB1 DIODE 1SS119 DIODE 1SS119
DOOF 717	.8-719-200-00 .8-719-200-00 .8-719-200-00	DIODE 31DQ5 DIODE 31DQ5 DIODE 31DQ5
D605 ⚠	.8-719-200-00 .8-719-210-12 .8-719-210-12	DIODE 31DQ5 DIODE 10DF2 DIODE 10DF2
	.8-719-210-12 .8-719-210-12 8-719-200-02	DIODE 10DF2 DIODE 10DF2 DIODE 10E2
D610	8-719-200-02	DIODE 10E2
D611	8-719-200-02	DIODE 10E2
D612	8-719-922-73	DIODE HZ27-3L
	.8-719-911-19 .8-719-911-19 8-719-911-19	DIODE 1SS119 DIODE 1SS119 DIODE 1SS119

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D616	8-719-100-29	DIODE RD5.1EB1
D701	8-719-812-31	DIODE TLR123
D702	8-719-907-81	DIODE BG5535S
D703	8-719-907-80	DIODE AA5535S
D801	8-719-200-02	DIODE 10E2
D802	8-719-200-02	DIODE 10E2
D803	8-719-200-02	DIODE 10E2
D804	8-719-922-21	DIODE AR2222S
D805	8-719-922-21	DIODE AR2222S
F502 ⚠ F503 ♠	.1-532-259-00 .1-532-279-00 .1-532-259-00 .1-532-259-00	FUSE, TIME-LAG 1.6A FUSE, TIME-LAG 1.6A FUSE, TIME-LAG 1.6A FUSE, TIME-LAG 1.6A
F902 ⚠	.1-532-279-00	(AEP)FUSE, TIME-LAG 0.5A
FL701	1-519-304-00	INDICATOR TUBE, FLUORESCENT
IC102	8-759-220-04 8-759-145-58 8-759-903-55	IC TC40H004P IC UPC4558C IC LF357H
IC201	8-759-220-04	IC TC40H004P
IC202	8-759-990-82	IC TL082CP
IC203	8-759-993-53	IC LF353H
	8-759-745-60 8-759-200-54 8-759-900-74	IC NJM4560D IC TC40H386P IC SN74LS74AN
IC208	8-759-220-74 8-759-220-04 8-759-990-82	IC TC40H074P IC TC40H004P IC TL082CP
IC210	8-759-901-32	IC SN74LS132N
IC301	8-759-908-99	IC MB8841H-1215K
IC302	8-759-909-00	IC MB8841H-1214K
IC303	8-759-220-04	IC TC40H004P
IC401	8-759-930-00	IC CX193
IC402	8-759-745-60	IC NJM4560D
IC403	8-759-145-58	IC UPC4558C
IC404	8-759-745-00	IC NJM4560D
IC405	8-759-145-58	IC UPC4558C
IC406	8-759-969-32	IC STK6932
IC501	8-759-901-28	IC MSM5128-12RS
IC502	8-759-905-50	IC CX7933
	8-759-905-52 8-759-905-53 8-752-001-70	IC CX7934 IC CX7935 IC CX20017
IC506	8-759-993-53	IC LF353H
IC507	8-759-993-53	IC LF353H
IC508	8-759-340-53	IC HD14053BP

ELECTRICAL PARTS

Ref.No.	Part No.	Description
	8-759-900-72 8-759-745-61 8-759-700-47 8-759-600-35	IC NE5532P IC NJM4560D-D IC CX10035 IC M54940P
J901	1-507-912-21	JACK, PIN 2P (LINE OUT)
J902	1-507-659-00	JACK (HEADPHONES)
L301	1-408-117-00	MICRO INDUCTOR 10UH
L302	1-408-117-00	MICRO INDUCTOR 10UH
L303	1-408-117-00	MICRO INDUCTOR 10UH
L304 L305 L306 L501	1-408-117-00 1-408-117-00 1-408-117-00 1-408-117-00	MICRO INDUCTOR 10UH MICRO INDUCTOR 10UH MICRO INDUCTOR 10UH MICRO INDUCTOR 10UH
LPF501 LPF502		UNIT, LOW PASS FILTER UNIT, LOW PASS FILTER
M801	X-4902-018-1	LOADING MOTOR
M802	X-4902-019-1	CHUCKING MOTOR
M803	X-4902-024-1	SLEDING MOTOR
Q101	8-729-245-83	TRANSISTOR 2SC2458
Q201	8-729-334-58	TRANSISTOR 2SC1345
Q202	8-729-334-58	TRANSISTOR 2SC1345
Q203	8-729-307-58	TRANSISTOR 2SC1775A
Q301	8-729-334-58	TRANSISTOR 2SC1345
Q302	8-729-612-77	TRANSISTOR 2SA1027R
Q401	8-729-334-58	TRANSISTOR 2SC1345
Q402	8-729-100-13	TRANSISTOR 2SC2001
Q403	8-729-100-13	TRANSISTOR 2SC2001
Q404	8-729-612-77	TRANSISTOR 2SA1027R
Q405	8-729-612-77	TRANSISTOR 2SA1027R
Q406	8-729-100-13	TRANSISTOR 2SC2001
Q407	8-729-100-13	TRANSISTOR 2SC2001
Q408	8-729-334-58	TRANSISTOR 2SC1345
Q409	8-729-100-13	TRANSISTOR 2SC2001
Q410	8-729-100-13	TRANSISTOR 2SC2001
Q411	8-729-100-13	TRANSISTOR 2SC2001
Q413	8-729-100-13	TRANSISTOR 2SC2001
Q414	8-729-100-13	TRANSISTOR 2SC2001
Q415	8-729-100-13	TRANSISTOR 2SC2001
Q416	8-729-612-77	TRANSISTOR 2SA1027R
Q417	8-729-334-58	TRANSISTOR 2SC1345
Q418	8-729-334-58	TRANSISTOR 2SC1345
Q501	8-729-245-83	TRANSISTOR 2SC2458
Q502	8-729-245-83	TRANSISTOR 2SC2458
Q503	8-729-245-83	TRANSISTOR 2SC2458
Q504	8-729-423-00	TRANSISTOR 2SK152-3

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ELECTRICAL PARTS

Ref.No.	Part No.	Description			Ref.No.	Part No.	Description			
0505	8-729-423-00	TRANSISTOR 2SK15	2-3		R209	1-247-855-00	CARBON	1 OK	5%	1/6W
0601	8-729-173-13	TRANSISTOR 2SB73			R21 0	1-247-838-00	CARBON	2K	5%	1/6W
0602	8-729-180-93	TRANSISTOR 2SD80			R211	1-247-838-00	CARBON	2K	5%	1/6W
9002	0-725-100-55	TRANSISTOR ESDOO			KZII	1-247-030-00	CARDON	LIV	3,6	1/04
0603	8-729-288-02	TRANSISTOR 2SD88	0		R212	1-247-867-00	CARBON	33K	5%	1/6W
0604	8-729-173-13	TRANSISTOR 2SB73			R213	1-247-867-00	CARBON	33K	5%	1/6W
0605	8-729-177-43	TRANSISTOR 2SD77			R214	1-247-864-00	CARBON	24K	5%	1/6W
QUUU	0-123-111-40	THAMOISTON LODAY			IVEL T	1-247-004-00	CARDON	271	3/0	1/ UN
0606	8-729-245-83	TRANSISTOR 2SC24	58		R215	1-247-886-00	CARBON	200K	5%	1/6W
0801	8-729-110-21	TRANSISTOR PH102			R216	1-247-831-00	CARBON	1K	5%	1/6W
quur	0 /25 220 22	111/1110201011 111202			R217	1-247-850-00	CARBON	6.2K	5%	1/6W
R101	1-247-888-00	CARBON 24	OK 5%	1/6W	.,,		071112011	01211	0,0	1/011
R102	1-247-855-00	CARBON 10	K 5%	1/6W	R218	1-247-831-00	CARBON	1K	5%	1/6W
R103	1-247-885-00	CARBON 18		1/6W	R219	1-247-879-00	CARBON	100K	5%	1/6W
					R220	1-247-895-00	CARBON	470K	5%	1/6W
R104	1-247-855-00	CARBON 10	K 5%	1/6W						
R1 05	1-247-887-00	CARBON 22	OK 5%	1/6W	R221	1-247-895-00	CARBON	470K	5%	1/6W
R106	1-247-885-00	CARBON 18	OK 5%	1/6W	R222	1-247-855-00	CARBON	1 OK	5%	1/6W
					R223	1-247-855-00	CARBON	10K	5%	1/6W
R107	1-247-902-00	CARBON 91	OK 5%	1/6W						
R108	1-247-855-00	CARBON 10	K 5%	1/6W	R224	1-247-879-00	CARBON	100K	5%	1/6W
R109	1-247-855-00	CARBON 10	K 5%	1/6W	R225	1-214-756-00	METAL	13K	1%	1/4W
					R226	1-214-739-00	METAL	2.7K	1%	1/4W
R110	1-247-855-00	CARBON 10		1/6W						
R111	1-247-855-00	CARBON 10		1/6W	R227	1-247-855-00	CARBON	1 0K	5%	1/6W
R112	1-247-898-00	CARBON 62	OK 5%	1/6W	R228	1-247-855-00	CARBON	1 OK	5%	1/6W
					R229	1-247-854-00	CARBON	9.1K	5%	1/6W
R113	1-247-848-00		1K 5%	1/6W						
R114	1-247-848-00		1K 5%	1/6W	R230	1-247-858-00		13K	5%	1/6W
R115	1-247-898-00	CARBON 62	OK 5%	1/6W	R231	1-247-867-00	CARBON	33K	5%	1/6W
					R232	1-247-846-00	CARBON	4.3K	5%	1/6W
R116	1-247-847-00	CARBON 4.		1/6W						
R117	1-247-847-00	CARBON 4.		1/6W	R233	1-247-903-00	CARBON	1M	5%	1/6W
R118	1-247-855-00	CARBON 10	K 5%	1/6W	R234	1-247-903-00	CARBON	1M	5%	1/6W
0110	. 047 047 00	CADDON	7v F0	1 /611	R235	1-247-841-00	CARBON	2.7K	5%	1/6W
R119	1-247-847-00	CARBON 4.		1/6W	2026	. 047 00: 00	OARROW			
R120	1-247-832-00	CARBON 1.		1/6W	R236	1-247-831-00	CARBON	1 K	5%	1/6W
R121	1-247-848-00	CARBON 5.	1K 5%	1/6W	R237	1-247-879-00	CARBON	100K	5%	1/6W
R122	1-247-835-00	CARBON 1.	5K 5%	1/6W	R238	1-247-846-00	CARBON	4.3K	5%	1/6W
R123	1-247-838-00	CARBON 2K		1/6W	R239	1 247 070 00	CADDON	1.000	EW	1.101
R124	1-247-838-00	CARBON 2K		1/6W	R240	1-247-879-00 1-247-879-00	CARBON	100K	5%	1/6W
KIZ4	1-24/-030-00	CARDON	3/0	1/0W	R240	1-247-839-00	CARBON	100K	5%	1/6W
R125	1-247-835-00	CARBON 1.	5K 5%	1/6W	R242	1-247-039-00	CARDON	2.2K	5%	1/6W
R126	1-247-107-00	CARBON 10		1/4W	R243	1-247-831-00	CARBON	1K	5%	1/6W
R127	1-247-099-00	CARBON 47		1/4W	R244	1-214-763-00	METAL	27K	1%	1/4W
11.27	1-247-055-00	O/MOON T/	5,6	1/ 44	R245	1-247-903-00	CARBON	1M	5%	1/6W
R128	1-247-115-00	CARBON 22	0 5%	1/4W	NETS	1-247-303-00	CARDON	11.1	3 /0	1/0W
R201	1-247-845-00		9K 5%	1/6W	R246	1-214-729-00	METAL	1K	1%	1/4W
R202	1-247-858-00	CARBON 13		1/6W	R247	1-214-729-00	METAL	1K	1%	1/4W
					R248	1-247-848-00	CARBON	5.1K	5%	1/6W
R203	1-247-831-00	CARBON 1K	5%	1/6W					- 14	-, -,
R204	1-247-843-00		3K 5%	1/6W	R301	1-247-847-00	CARBON	4.7K	5%	1/6W
R 205	1-247-831-00	CARBON 1K		1/6W	R302	1-247-839-00	CARBON	2.2K	5%	1/6W
					R303	1-247-839-00		2.2K	5%	1/6W
R206	1-247-843-00	CARBON 3.	3K 5%	1/6W						-,
R207	1-247-831-00	CARBON 1K		1/6W	R304	1-247-847-00	CARBON	4.7K	5%	1/6W
R208	1-247-843-00	CARBON 3.	3K 5%	1/6W	R305	1-247-839-00	CARBON	2.2K	5%	1/6W
					R306	1-247-839-00	CARBON	ce ZeZKi	5%ma	176W
						-		Gratis s		

NOTE:

 The mechanical parts with no reference number in the exploded views are not supplied

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Due to standardization, parts with part numbers $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-XX)$ may be different from those used in the set.

CAPACITORS:

MF: µF, PF: µµF.

RESISTORS

· All resistors are in ohms.

· F : nonflammable

COILS

· MMH : mH, UH : µH

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ··· μΡΟ···: μΡΟ···: μΡΟ···: μΡΟ···: μΡΟ···

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Digitized by

	ELECTRIC	AL PARTS					ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
R307	1-247-839-00	CARBON	2.2K	5%	1/6W	R355	1-247-863-00	CARBON	22K	5%	1/6W
R308	1-247-847-00		4.7K	5%	1/6W	R356	1-247-839-00		2.2K	5%	1/6W
R309	1-247-847-00	CARBON	4.7K	5%	1/6W	R357	1-247-887-00	CARBON	220K	5%	1/6W
R310		CARBON	4.7K	5%	1/6W	R358	1-247-863-00		22K	5%	1/6W
R311		CARBON	1 0K	5%	1/6W	R359	1-247-855-00		1 OK	5%	1/6W
R312	1-247-863-00	CARBON	22K	5%	1/6W	R360	1-247-861-00	CARBON	18K	5%	1/6W
R313	1-247-863-00	CARBON	22K	5%	1/6W	R361	1-247-885-00		180K	5%	1/6W
R314	1-247-863-00	CARBON	22K	5%	1/6W	R362	1-247-861-00		18K	5%	1/6W
R315	1-247-863-00	CARBON	22K	5%	1/6W	R363	1-247-863-00	CARBON	22K	5%	1/6W
R316	1-247-863-00	CARBON	22K	5%	1/6W	R364	1-247-863-00		22K	5%	1/6W
R317		CARBON	22K	5%	1/6W	R365	1-247-863-00	CARBON	22K	5%	1/6W
R318	1-247-863-00	CARBON	22K	5%	1/6W	R366	1-247-855-00	CARBON	1 0K	5%	1/6W
R319	1-247-863-00	CARBON	22K	5%	1/6W	R367	1-247-879-00		100K	5%	1/6W
R320	1-247-863-00		22K	5%	1/6W	R368	1-247-815-00		220	5%	1/6W
R321	1-247-863-00	CARBON	22K	5%	1/6W	R401	1-247-855-00	CARBON	1 0K	5%	1/6W
R322	1-247-863-00	CARBON	22K	5%	1/6W	R402	1-247-851-00	CARBON	6.8K	5%	1/6W
R323	1-247-863-00	CARBON	22K	5%	1/6W	R403	1-247-863-00	CARBON	22K	5%	1/6W
R324	1-247-847-00	CARBON	4.7K	5%	1/6W	R404	1-247-855-00	CARBON	1 OK	5%	1/6W
R325	1-247-847-00	CARBON	4.7K	5%	1/6W	R405	1-247-855-00		1 OK	5%	1/6W
R327	1-247-863-00	CARBON	22K	5%	1/6W	R406	1-247-875-00		68K	5%	1/6W
R328	1-247-863-00	CARBON	22K	5%	1/6W	R407	1-214-779-00	METAL	120K	1%	1/4W
R329	1-247-863-00		22K	5%	1/6W	R408	1-247-877-00		82K	5%	1/6W
R330	1-247-863-00		22K	5%	1/6W	R409	1-247-859-00		15K	5%	1/6W
R331	1-247-811-00	CARBON	150	5%	1/6W	R410	1-247-871-00	CARBON	47K	5%	1/6W
R332	1-247-819-00	CARBON	330	5%	1/6W	R411	1-247-855-00	CARBON	1 OK	5%	1/6W
R333	1-247-819-00	CARBON	330	5%	1/6W	R412	1-247-855-00	CARBON	1 OK	5%	1/6W
R334	1-247-863-00	CARBON	22K	5%	1/6W	R413	1-247-859-00	CARBON	15K	5%	1/6W
R335	1-247-853-00	CARBON	8.2K	5%	1/6W	R414	1-247-859-00	CARBON	15K	5%	1/6W
R336	1-247-853-00	CARBON	8.2K	5%	1/6W	R415	1-247-869-00		39K	5%	1/6W
R337	1-247-879-00	CARBON	100K	5%	1/6W	R416	1-247-869-00	CARBON	39K	5%	1/6W
R338	1-247-903-00	CARBON	1M	5%	1/6W	R417	1-247-855-00	CARBON	1 OK	5%	1/6W
R339	1-247-903-00	CARBON	1M	5%	1/6W	R418	1-244-845-00	CARBON	68	5%	1/2W
R340	1-247-855-00	CARBON	1 0K	5%	1/6W	R419	1-247-855-00	CARBON	1 0K	5%	1/6W
R341	1-247-847-00	CARBON	4.7K	5%	1/6W	R420	1-247-845-00	CARBON	3.9K	5%	1/6W
R342	1-247-807-00	CARBON	100	5%	1/6W	R421	1-247-847-00		4.7K	5%	1/6W
R343	1-247-887-00	CARBON	220K	5%	1/6W	R422	1-247-879-00	CARBON	100K	5%	1/6W
R344	1-247-863-00	CARBON	22K	5%	1/6W	R423	1-214-729-00	METAL	1 K	1%	1/4W
R345	1-247-863-00		22K	5%	1/6W	R424	1-214-758-00		16K	1%	1/4W
R348	1-247-863-00	CARBON	22K	5%	1/6W	R425	1-247-895-00	CARBON	470K	5%	1/6W
R349	1-247-863-00	CARBON	22K	5%	1/6W	R426	1-247-855-00	CARBON	1 OK	5%	1/6W
R350	1-247-863-00	CARBON	22K	5%	1/6W	R427	1-247-867-00	CARBON	33K	5%	1/6W
R351	1-247-863-00	CARBON	22K	5%	1/6W	R428	1-247-835-00	CARBON	1.5K	5%	1/6W
R352	1-247-863-00	CARBON	22K	5%	1/6W	R429	1-247-839-00	CARBON	2.2K	5%	1/6W
R353	1-247-863-00	CARBON	22K	5%	1/6W	R430	1-247-855-00	CARBON	1 OK	5%	1/6W
R354	1-247-863-00	CARBON	22K	5%	1/6W	R431	1-247-831-00	CARBON	1 K	5%	1/6W

NOTE:

CAPACITORS:

MF: µF, PF: µµF.

RESISTORS

· All resistors are in ohms.

• F : nonflammable

COILS

· **ММ**Н : mH, UH : µН

SEMICONDUCTORS

In each case, U : μ , for example: UA···: μ A···, UPA···: μ PA···, UPC···: μ PC, UPD···: μ PD···

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[.] Due to standardization, parts with part numbers $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X)$ may be different from those used in the set.

	ELECTRIC	AL PARTS					ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
R 432	1-247-831-00	CARBON	1 K	5%	1/6W	R477	1-247-863-00	CARBON	22K	5%	1/6W
R 433	1-247-873-00	CARBON	56 K	5%	1/6W	R478	1-247-863-00	CARBON	22K	5%	1/6W
R 434	1-247-855-00	CARBON	1 0 K	5%	1/6W	R479	1-247-863-00	CARBON	22K	5%	1/6W
R435	1-247-863-00	CARBON	22K	5%	1/6W	R480	1-247-877-00	CARBON	82K	5%	1/6W
R436	1-247-855-00	CARBON	1 0K	5%	1/6W	R481	1-247-847-00	CARBON	4.7K	5%	1/6W
R437	1-247-867-00	CARBON	33K	5%	1/6W	R482	1-247-852-00	CARBON	7.5K	5%	1/6W
R438	1-247-879-00	CARBON	100K	5%	1/6W	R483	1-247-855-00	CARBON	10K	5%	1/6W
R439	1-247-861-00	CARBON	18K	5%	1/6W	R484	1-247-872-00	CARBON	51K	5%	1/6W
R440	1-247-865-00	CARBON	27K	5%	1/6W	R485	1-247-847-00	CARBON	4.7K	5%	1/6W
R441	1-247-855-00	CARBON	10K	5%	1/6W	R486	1-247-855-00	CARBON	10K	5%	1/6W
R442	1-247-813-00	CARBON	180	5%	1/6W	R487	1-247-839-00	CARBON	2.2K	5%	1/6W
R443	1-247-877-00	CARBON	82K	5%	1/6W	R488	1-247-873-00	CARBON	56K	5%	1/6W
R444	1-247-855-00	CARBON	1 0K	5%	1/6W	R489	1-247-882-00	CARBON	130K	5%	1/6W
R445	1-247-855-00	CARBON	1 0K	5%	1/6W	R490	1-247-882-00	CARBON	130K	5%	1/6W
R446	1-247-855-00	CARBON	1 0K	5%	1/6W	R491	1-247-879-00	CARBON	100K	5%	1/6W
R447	1-247-823-00	CARBON	470	5%	1/6W	R492	1-247-879-00	CARBON	100K	5%	1/6W
R448	1-247-855-00	CARBON	10K	5%	1/6W	R493	1-247-859-00	CARBON	15K	5%	1/6W
R449	1-247-883-00	CARBON	150K	5%	1/6W	R494	1-247-862-00	CARBON	20K	5%	1/6W
R450	1-247-871-00	CARBON	47K	5%	1/6W	R495	1-247-862-00	CARBON	20K	5%	1/6W
R451	1-247-871-00	CARBON	47K	5%	1/6W	R496	1-247-855-00	CARBON	1 0K	5%	1/6W
R452	1-247-876-00	CARBON	75K	5%	1/6W	R497	1-246-401-00	CARBON	1	5%	1/4W
R453	1-247-876-00	CARBON	75K	5%	1/6W	R498	1-246-401-00	CARBON	1	5%	1/4W
R454	1-247-871-00	CARBON	47K	5%	1/6W	R501	1-247-855-00	CARBON	1 0K	5%	1/6W
R455	1-247-871-00	CARBON	47K	5%	1/6W	R502	1-247-863-00	CARBON	22K	5%	1/6W
R456	1-247-881-00	CARBON	120K	5%	1/6W	R503	1-247-847-00	CARBON	4.7K	5%	1/6W
R457	1-247-847-00	CARBON	4.7K	5%	1/6W	R504	1-247-847-00	CARBON	4.7K	5%	1/6W
R458	1-247-863-00	CARBON	22K	5%	1/6W	R505	1-247-807-00	CARBON	100	5%	1/6W
R459	1-247-879-00	CARBON	1 00K	5%	1/6W	R506	1-214-739-00	METAL	2.7K	1 %	1/4W
R460	1-247-877-00	CARBON	82K	5%	1/6W	R507	1-214-771-00	METAL	56K	1 %	1/4W
R461	1-247-855-00	CARBON	1 0K	5%	1/6W	R508	1-247-847-00	CARBON	4.7K	5 %	1/6W
R462	1-247-855-00	CARBON	1 0K	5%	1/6W	R509	1-247-847-00	CARBON	4.7K	5%	1/6W
R463	1-247-855-00	CARBON	1 0K	5%	1/6W	R510	1-214-757-00	METAL	15K	1%	1/4W
R464	1-247-835-00	CARBON	1 • 5K	5%	1/6W	R511	1-214-763-00	METAL	27K	1%	1/4W
R465	1-247-863-00	CARBON	22K	5%	1/6W	R512	1-214-754-00	METAL	11K	1%	1/4W
R466	1-247-855-00	CARBON	10K	5%	1/6W	R513	1-214-757-00	METAL	15K	1%	1/4W
R467	1-247-841-00	CARBON	2.7K	5%	1/6W	R514	1-214-763-00	METAL	27K	1%	1/4W
R468	1-247-863-00		22K	5%	1/6W	R515	1-214-754-00	METAL	11K	1%	1/4W
R469	1-247-875-00		68K	5%	1/6W	R516	1-214-757-00	METAL	15K	1%	1/4W
R470	1-247-855-00		10K	5%	1/6W	R517	1-214-758-00	METAL	16K	1%	1/4W
R471	1-247-843-00	CARBON	3.3K	5%	1/6W	R522	1-214-745-00	METAL	4.7K	1%	1/4W
R472	1-247-843-00	CARBON	3.3K	5%	1/6W	R523	1-214-717-00	METAL	330		1/4W
R473	1-247-903-00	CARBON	1M	5%	1/6W	R524	1-214-956-00	METAL	470K		1/4W
R474	1-247-855-00	CARBON	1 0K	5%	1/6W	R525	1-214-735-00	METAL	1.8K		1/4W
R475	1-247-855-00	CARBON	1 0K	5%	1/6W	R526	1-214-745-00	METAL	4.7K		1/4W
R476	1-247-863-00	CARBON	22K	5%	1/6W	R527	1-214-717-00	METAL	330		1/4W

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CAPACITORS:

MF: µF, PF: µµF.

ESISTORS

- · All resistors are in ohms.
- · F : nonflammable

COILS

· ММН : mH, UH : µН

SEMICONDUCTORS

In each case, $U: \mu$, for example: $UA\cdots: \mu A\cdots$, $UPA\cdots: \mu PA\cdots$, $UPC\cdots: \mu PC$,

UPD···: μPD···

PARTS

Ref.No.	Part No.	Description			
R528	1-214-956-00	METAL	470K	1%	1/4W
R529	1-214-735-00	METAL	1.8K	1%	1/4W
R530	1-214-777-00	METAL	100K	1%	1/4W
R531	1-214-777-00	METAL	100K	1%	1/4W
R532	1-214-713-00	METAL	220	1%	1/4W
R533	1-214-713-00	METAL	220	1%	1/4W
R534	1-214-713-00	METAL	220	1%	1/4W
R535	1-214-713-00	METAL	220	1%	1/4W
R536	1-214-761-00	METAL	22K	1%	1/4W
R537	1-214-761-00	METAL	22K	1%	1/4W
R538	1-214-745-00	METAL	4.7K	1%	1/4W
R539	1-214-765-00	METAL	33K	1%	1/4W
R540	1-214-745-00	METAL	4.7K	1%	1/4W
R541	1-214-713-00	METAL	220	1%	1/4W
R542	1-214-745-00	METAL	4.7K	1%	1/4W
R543	1-214-765-00	METAL	33K	1%	1/4W
R544	1-214-745-00	METAL	4.7K	1%	1/4W
R545	1-214-713-00	METAL	220	1%	1/4W
R603	1-247-099-00	CARBON	47	5%	1/4W
R604	1-247-099-00	CARBON	47	5%	1/4W
R605	1-214-737-00	METAL	2.2K	1%	1/4W
R606	1-214-753-00	METAL	10K	1%	1/4W
R607	1-214-752-00	METAL	9.1K	1%	1/4W
R608	1-214-732-00	METAL	1.3K	1%	1/4W
R609	1-214-743-00	METAL	3.9K	1%	1/4W
R610	1-214-730-00	METAL	1.1K	1%	1/4W
R611	1-214-737-00	METAL	2.2K	1%	1/4W
R612	1-214-759-00	METAL	18K	1 %	1/4W
R614	1-247-839-00	CARBON	2.2K	5%	1/6W
R615	1-247-831-00	CARBON	1K	5%	1/6W
R616	1-247-851-00	CARBON	6.8K	5%	1/6W
R617	1-247-839-00	CARBON	2.2K	5%	1/6W
R618	1-247-855-00	CARBON	10K	5%	1/6W
R619	1-247-855-00	CARBON	10K	5%	1/6W
R620	1-247-885-00	CARBON	180K	5%	1/6W
R621	1-247-807-00	CARBON	100	5%	1/6W
R901	1-246-466-00	CARBON	510	5%	1/4W
R902	1-246-466-00	CARBON	510	5%	1/4W
R903 <u>↑</u>	.1-214-937-00	(AEP)METAL	1M	1%	1/2W

		LLLCTRIC	AL PARTS
Ret	f.No.	Part No.	Description
F		1-224-256-XX 1-224-253-XX 1-224-252-XX	RES, ADJ, METAL GLAZE 220K RES, ADJ, METAL GLAZE 22K RES, ADJ, METAL GLAZE 10K
F	RV301	1-224-253-XX 1-226-241-00 1-224-255-XX	RES, ADJ, METAL GLAZE 22K RES, ADJ, CARBON 500K RES, ADJ, METAL GLAZE 100K
F	RV403	1-224-252-XX 1-226-236-00 1-226-236-00	RES, ADJ, METAL GLAZE 10K RES, ADJ, CARBON 10K RES, ADJ, CARBON 10K
	RY501 RY502	1-515-473-00 1-515-473-00	RELAY
5	\$701 \$702 \$703	1-553-856-00 1-553-856-00 1-553-856-00	SWITCH, KEY BOARD (PLAY) SWITCH, KEY BOARD (PAUSE) SWITCH, KEY BOARD (♣◀)
5	\$704 \$705 \$706	1-553-856-00 1-553-856-00 1-553-856-00	SWITCH, KEY BOARD (►► 1) SWITCH, KEY BOARD (INDEX) SWITCH, KEY BOARD (◄)
	5709	1-553-856-00 1-553-856-00 1-553-856-00	SWITCH, KEY BOARD (►►) SWITCH, KEY BOARD (INDEX) SWITCH, KEY BOARD (REPEAT ALL)
	\$710 \$711 \$712	1-553-856-00 1-553-856-00 1-553-856-00	SWITCH, KEY BOARD (REPEAT A-B) SWITCH, KEY BOARD (CLEAR) SWITCH, KEY BOARD (ELAPSED/REMAINING)
	S713 S714 S801	1-553-856-00 1-553-856-00 1-553-636-00	SWITCH, KEY BOARD (STOP) SWITCH, KEY BOARD (OPEN/CLOSE) SWITCH, MICRO (MOTOR SELECT)
		1-553-636-00 1-554-205-00 1-554-205-00	SWITCH, MICRO (CHUCKING MOTOR) SWITCH, PUSH (LOADING OUT) SWITCH, PUSH (LASER ON)
	S806 A.	1-554-205-00 1-554-205-00 1-554-205-00	SWITCH, PUSH (LOADING IN) SWITCH, PUSH (LASER ON) SWITCH, PUSH (LIMIT IN)
	S901 A. S901 A.	1-553-318-00 1-553-447-00	(AEP,E)SWITCH, PUSH (AC POWER) (UK)SWITCH, PUSH (AC POWER)
		1-407-568-00 1-426-090-00	COIL, VARIABLE 6.8UH TRANSFORMER, RF
		1-447-742-11 1-447-743-00	(E)TRANSFORMER, POWER (AEP,UK)TRANSFORMER, POWER
1	VR901	1-226-980-00	RES, VAR, CARBON 20K/20K (HEADPHONES LEVEL)
,	X501	1-567-143-00 1-527-999-00 1-527-948-00	VIBRATOR, CERAMIC OSCILLATOR, CRYSTAL VIBRATOR, CRYSTAL

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers ($\Delta \Delta \Delta \Delta \Delta \Delta \Delta XX$ or $\Delta \Delta \Delta \Delta \Delta \Delta \Delta \Delta X$) may be different from those used in the set.

CAPACITORS:

MF: uF, PF: uuF.

RESISTORS

- · All resistors are in ohms.
- · F : nonflammable

COILS

․ MMH : mH, UH : թH

SEMICONDUCTORS

In each case, U : μ , for example: UA···: μ A···, UPA···, μ PC,

 $\text{UPD}\cdots:\ \mu\text{PD}\cdots$

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The components identified by shading and mark Aare critical for safety.

Replace only with part number specified.

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